

Test report





Overall result

Please refer to the following pages for test result summary and notes.

Client information

Client: SPECTOR & CO. Address: 5700 rue Kieran, Montréal, Quebec H4S 2B5 Canada





Sample information

Description:	22 OZ Double wall vacuum insu	llated stainless steel bottle	
Assortment:	BKL/WHT/BLU/PNK/CRL		
Item no./name:	DW326	Purchase order #:	-
Item class:	BIG SWIG JR	Factory/supplier:	USN0
Country of origin:	China	Labeled age grade:	-
Country of distribution:	Canada, United States	Tested age grade:	-
Ouantity submitted:	5 styles + a lot parts		

General information

Sample receipt date: 16-Apr-2024 Testing period: 18-Apr-2024 to 25-Apr-2024 39

Report date: 25-Apr-2024

QIMA (Hangzhou) Testing Co., Ltd.

Ada Guo

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Result summary

At the request of the client, the following test were conducted:

Test(s) conducted	Conclusion
California Proposition 65, Total Lead in Paints and Surface Coatings	PASS
California Proposition 65, Total Lead in Substrate Materials	PASS
Canadian Surface Coating Materials Regulations SOR/2016-193, Total Lead in Stickers, Films and Surface Coating Materials	PASS
Canadian Consumer Products Containing Lead Regulations (SOR/2018-83), Total Lead Content	PASS
California Proposition 65, Total Cadmium in Paints and Surface Coatings	PASS
California Proposition 65, Total Cadmium in Substrate Materials	PASS
Canadian Surface Coating Materials Regulations SOR/2016-193, Total Mercury in Paints and Surface Coatings	PASS
Client's requirement, Total Nickel content	Information only
Client's Requirement, Total Tungsten content	Information only
Client's requirement, Bisphenol A content	PASS
CPSC 16 CFR 1307 Prohibition of Children's Toys and Child Care Articles Containing Specified Phthalates (DBP, BBP, DEHP, DINP, DHEXP / DnHP, DCHP, DIBP, DPENP)	PASS
California Proposition 65, Phthalates (DBP, BBP, DEHP, DINP, DIDP, DnHP)	PASS
Client's Requirement, Phthalates content	PASS
FDA GRAS Specifications, Total Chromium in Stainless Steel Food Containers	PASS
FDA 21 CFR 177.1210, Closures with Sealing Gaskets	PASS
FDA 21 CFR 177.1520, Polypropylene Homopolymers	PASS
Salt Spray Test (NSS)	Information only





California Proposition 65, Total Lead in Paints and Surface Coatings

Test Method:CPSC-CH-E1003-09.1Analytical Method:Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	3+11+17	13+15				Limit
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Total Lead (Pb)	ND	ND				90
Conclusion	PASS	PASS				

Note:

mg/kg =Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit = 15mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:

The specification is quoted from client's requirement.

Coocimon No	Transferre	Data of locus	
specimen No.	Report No.	Specimen No.	Date of issue
3+11+17	24W-005388	3+11+13	25-Apr-2024
13+15	24W-005388	15+17	25-Apr-2024





California Proposition 65, Total Lead in Substrate Materials

Test Method:	CPSC-CH-E1001-08.3 (Metal), CPSC-CH-E1002-08.3 (Non-Metal)
Analytical Method:	Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	2	4+8+9	5+19	6+7	Limit
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Total Lead (Pb)	ND	ND	ND	ND	ND	100
Conclusion	PASS	PASS	PASS	PASS	PASS	

Specimen No.	10+12+18	14+16				Limit
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Total Lead (Pb)	ND	ND				100
Conclusion	PASS	PASS				

Note:

mg/kg =Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit =15 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:

The specification is quoted from client's requirement.

Specimen No	Transferre	Data of Issue	
specifien No.	Report No.	Specimen No.	Date of issue
1	24W-005388	1	25-Apr-2024
2	24W-005388	2	25-Apr-2024
4+8+9	24W-005388	4+8+9	25-Apr-2024
5+19	24W-005388	5+19	25-Apr-2024
6+7	24W-005388	6+7	25-Apr-2024
10+12+18	24W-005388	10+12+14	25-Apr-2024
14+16	24W-005388	16+18	25-Apr-2024





Canadian Surface Coating Materials Regulations SOR/2016-193, Total Lead in Stickers, Films and Surface Coating Materials

Test Method:	ASTM F963-23 Clause 8.3.1
Analytical Method:	Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	3+11+17	13+15				Total
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Limit (mg/kg)
Total Lead (Pb)	ND	ND				90
Conclusion	PASS	PASS				

Note:

mg/kg=Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit =15 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Specimen No. Report No.	Transferre	Data of Issue	
	Report No.	Specimen No.	Date of issue
3+11+17	24W-005388	3+11+13	25-Apr-2024
13+15	24W-005388	15+17	25-Apr-2024





Detailed results

Canadian Consumer Products Containing Lead Regulations (SOR/2018-83), Total Lead Content

Test Method: Analytical Method:	ASTM F963-23 Clause 8.3.1 Inductively Coupled Plasma-Ontical Emission Spectrometry				
	multively coupled Plasma-Optical Emission spectrometry				

Specimen No.	1	2	3+11+17	4+8+9	5+19	Limit
Test Item	Result	Result	Result	Result	Result	(mg/kg)
	(mg/kg)	(mg/kg)	(mg/kg)	(mg/kg)	(mg/kg)	(116/16)
Total Lead (Pb)	ND	ND	ND	ND	ND	90
Conclusion	PASS	PASS	PASS	PASS	PASS	

Specimen No.	6+7	10+12+18	13+15	14+16		Limit
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Total Lead (Pb)	ND	ND	ND	ND		90
Conclusion	PASS	PASS	PASS	PASS		

Note:

mg/kg=Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 15 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Specimen No.	Transferre	Data of Issue	
	Report No.	Specimen No.	Date of issue
1	24W-005388	1	25-Apr-2024
2	24W-005388	2	25-Apr-2024
3+11+17	24W-005388	3+11+13	25-Apr-2024
4+8+9	24W-005388	4+8+9	25-Apr-2024
5+19	24W-005388	5+19	25-Apr-2024
6+7	24W-005388	6+7	25-Apr-2024
10+12+18	24W-005388	10+12+14	25-Apr-2024
13+15	24W-005388	15+17	25-Apr-2024
14+16	24W-005388	16+18	25-Apr-2024





California Proposition 65, Total Cadmium in Paints and Surface Coatings

Test Method:ASTM F963-23 Clause 8.3.1Analytical Method:Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	3+11+17	13+15				Limit
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Total Cadmium (Cd)	ND	ND				75
Conclusion	PASS	PASS				

Note:

mg/kg =Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit = 15 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:

The specification is quoted from client's requirement.

Specimen No	Transferre	Data of Issue		
specifien No.	Report No.	Specimen No.	Date of issue	
3+11+17	24W-005388	3+11+13	25-Apr-2024	
13+15	24W-005388	15+17	25-Apr-2024	





California Proposition 65, Total Cadmium in Substrate Materials

Test Method:	ASTM F963-23 Clause 8.3.1
Analytical Method:	Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	2	4+8+9	5+19	6+7	Limit
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Total Cadmium (Cd)	ND	ND	ND	ND	ND	75
Conclusion	PASS	PASS	PASS	PASS	PASS	

Specimen No.	10+12+18	14+16				Limit
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Total Cadmium (Cd)	ND	ND				75
Conclusion	PASS	PASS				

Note:

mg/kg =Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit = 15 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:

The specification is quoted from client's requirement.

Specimen No.	Transferre	Data of Issue	
	Report No.	Specimen No.	Date of issue
1	24W-005388	1	25-Apr-2024
2	24W-005388	2	25-Apr-2024
4+8+9	24W-005388	4+8+9	25-Apr-2024
5+19	24W-005388	5+19	25-Apr-2024
6+7	24W-005388	6+7	25-Apr-2024
10+12+18	24W-005388	10+12+14	25-Apr-2024
14+16	24W-005388	16+18	25-Apr-2024





Canadian Surface Coating Materials Regulations SOR/2016-193, Total Mercury in Paints and Surface Coatings

Test Method:ASTM F963-23 Clause 8.3.1Analytical Method:Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	3+11+17	13+15				Total
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Limit (mg/kg)
Total Mercury (Hg)	ND	ND				10
Conclusion	PASS	PASS				

Note:

mg/kg=Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit = 10 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Chariman Na	Transferre	Data of Issue	
specimen NO.	Report No.	Specimen No.	Date of issue
3+11+17	24W-005388	3+11+13	25-Apr-2024
13+15	24W-005388	15+17	25-Apr-2024





Client's requirement, Total Nickel content

Test Method:	US EPA 3052:1996 & US EPA 6010D:2014
Analytical Method:	Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1+2					Limit
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Total Nickel (Ni)	88631					NA
Conclusion	Information only					

Note:

mg/kg = Milligrams per kilogram

ND = Not detected (report limit = 30 mg/kg)

NA = Not applicable

Composite results are based on specimen of least mass resulting in highest potential concentration.

Specimen No.	Transferre	Data of Issue	
	Report No.	Specimen No.	Date of issue
1+2	24W-005388	1+2	25-Apr-2024





Client's Requirement, Total Tungsten content

Test Method:US EPA 3052:1996 & US EPA 6010D:2014Analytical Method:Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1+2					Limit
Test Item	Result	Result	Result	Result	Result	(mg/kg)
	(mg/kg)	(mg/kg)	(mg/kg)	(mg/kg)	(mg/kg)	
Total Tungsten (W)	35					NA
Conclusion	Information					
	only					

Note:

mg/kg = Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit = 15 mg/kg)

NA = Not applicable

Composite results are based on specimen of least mass resulting in highest potential concentration.

Specimen No.	Transferre	Data of Issue	
	Report No.	Specimen No.	Date of issue
1+2	24W-005388	1+2	25-Apr-2024





Client's requirement, Bisphenol A content

Test Method:In-House MethodAnalytical Method:Liquid Chromatography-Mass Spectrometer Mass Spectrometer (LC-MS/MS)

Specimer	n No.	6	7	8	9	Client's limit
Test Item CAS No.	Result	Result	Result	Result	(mg/kg)	
	CAS NO.	(mg/kg)	(mg/kg)	(mg/kg)	(mg/kg)	(8/
Bisphenol A (BPA) 80-05-7				ND	Not	
	80-03-7	ND	ND	ND	ND	Detected
Conclus	ion	PASS	PASS	PASS	PASS	

Specimen No.		10				Client's limit
Test Item CAS No.	Result	Result	Result	Result	(mg/kg)	
	CAS NO.	(mg/kg)	(mg/kg)	(mg/kg)	(mg/kg)	(פיי /פייי)
Bisphenol A (BPA)	80-05-7	ND				Not Detected
Conclusi	on	PASS				

Note:

mg/kg=milligram per kilogram ND=Not Detected(Reporting limit = 1.0mg/kg)

Specimen No.	Transferre	Data of Issue	
	Report No.	Specimen No.	Date of issue
6	24W-005388	6	25-Apr-2024
7	24W-005388	7	25-Apr-2024
8	24W-005388	8	25-Apr-2024
9	24W-005388	9	25-Apr-2024
10	24W-005388	10	25-Apr-2024





CPSC 16 CFR 1307 Prohibition of Children's Toys and Child Care Articles Containing Specified Phthalates (DBP, BBP, DEHP, DINP, DHEXP / DnHP, DCHP, DIBP, DPENP)

Test Method:	CPSC-CH-C1001-09.4
Analytical Method:	Gas Chromatography with Mass Spectrometry

Specimen N	0.	3+11+17	4+8+9	5+19	6+7	Limit
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND	ND	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND	ND	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND	ND	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND	ND	1000
Di-n-hexyl phthalate (DHEXP / DnHP)	84-75-3	ND	ND	ND	ND	1000
Dicyclohexyl phthalate (DCHP)	84-61-7	ND	ND	ND	ND	1000
Diisobutyl phthalate (DIBP)	84-69-5	ND	ND	ND	ND	1000
Di-n-pentyl phthalate (DPENP)	131-18-0	ND	ND	ND	ND	1000
Conclusion]	PASS	PASS	PASS	PASS	

Note:

mg/kg = Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit = 150 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Specimen No.	Transferre	Data of Issue	
	Report No.	Specimen No.	Date of issue
3+11+17	24W-005388	3+11+13	25-Apr-2024
4+8+9	24W-005388	4+8+9	25-Apr-2024
5+19	24W-005388	5+19	25-Apr-2024
6+7	24W-005388	6+7	25-Apr-2024





CPSC 16 CFR 1307 Prohibition of Children's Toys and Child Care Articles Containing Specified Phthalates (DBP, BBP, DEHP, DINP, DHEXP / DnHP, DCHP, DIBP, DPENP)

Test Method:	CPSC-CH-C1001-09.4
Analytical Method:	Gas Chromatography with Mass Spectrometry

Specimen N	0.	10+12+18	13+15	14+16		Limit
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND		1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND		1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND		1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND		1000
Di-n-hexyl phthalate (DHEXP / DnHP)	84-75-3	ND	ND	ND		1000
Dicyclohexyl phthalate (DCHP)	84-61-7	ND	ND	ND		1000
Diisobutyl phthalate (DIBP)	84-69-5	ND	ND	ND		1000
Di-n-pentyl phthalate (DPENP)	131-18-0	ND	ND	ND		1000
Conclusior]	PASS	PASS	PASS		

Note:

mg/kg = Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit = 150 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Specimen No.	Transferre	Data of Issue	
	Report No.	Specimen No.	Date of issue
10+12+18	24W-005388	10+12+14	25-Apr-2024
13+15	24W-005388	15+17	25-Apr-2024
14+16	24W-005388	16+18	25-Apr-2024





California Proposition 65, Phthalates (DBP, BBP, DEHP, DINP, DIDP, DnHP)

Test Method:CPSC-CH-C1001-09.4Analytical Method:Gas Chromatography with Mass Spectrometry

Specimen N	0.	3+11+17	4+8+9	5+19	6+7	Limit
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND	ND	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND	ND	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND	ND	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND	ND	1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	ND	ND	ND	1000
Di-n-hexyl phthalate (DnHP)	84-75-3	ND	ND	ND	ND	1000
Conclusior	1	PASS	PASS	PASS	PASS	

Note:

mg/kg (Milligrams per kilogram) = 0.0001 % w/w (Percent by weight)

LT = Less than

ND = Not detected (Reporting Limit = 150 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:

The specification is quoted from client's requirement.

Specimen No.	Transferre	Data of locus	
	Report No.	Specimen No.	Date of issue
3+11+17	24W-005388	3+11+13	25-Apr-2024
4+8+9	24W-005388	4+8+9	25-Apr-2024
5+19	24W-005388	5+19	25-Apr-2024
6+7	24W-005388	6+7	25-Apr-2024





California Proposition 65, Phthalates (DBP, BBP, DEHP, DINP, DIDP, DnHP)

Test Method:CPSC-CH-C1001-09.4Analytical Method:Gas Chromatography with Mass Spectrometry

Specimen N	0.	10+12+18	13+15	14+16		Limit
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND		1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND		1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND		1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND		1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	ND	ND		1000
Di-n-hexyl phthalate (DnHP)	84-75-3	ND	ND	ND		1000
Conclusior	1	PASS	PASS	PASS		

Note:

mg/kg (Milligrams per kilogram) = 0.0001 % w/w (Percent by weight)

LT = Less than

ND = Not detected (Reporting Limit = 150 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:

The specification is quoted from client's requirement.

Specimen No.	Transferre	Data of Issue	
	Report No.	Specimen No.	Date of issue
10+12+18	24W-005388	10+12+14	25-Apr-2024
13+15	24W-005388	15+17	25-Apr-2024
14+16	24W-005388	16+18	25-Apr-2024





Client's Requirement, Phthalates content

Test Method:CPSC-CH-C1001-09.4Analytical Method:Gas Chromatography with Mass Spectrometry

Specimen No).	3+11+17	4+8+9	5+19	6+7	Limit
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND	ND	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND	ND	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND	ND	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND	ND	1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	ND	ND	ND	1000
Di-n-hexyl phthalate (DHEXP / DnHP)	84-75-3	ND	ND	ND	ND	1000
Di-n-octyl phthalate (DNOP)	117-84-0	ND	ND	ND	ND	1000
Diethyl phthalate (DEP)	84-66-2	ND	ND	ND	ND	1000
Diisobutyl phthalate (DIBP)	84-69-5	ND	ND	ND	ND	1000
Dicyclohexyl phthalate (DCHP)	84-61-7	ND	ND	ND	ND	1000
Di-n-pentyl phthalate (DPENP/DnPP)	131-18-0	ND	ND	ND	ND	1000
Conclusion		PASS	PASS	PASS	PASS	

Note:

mg/kg (Milligrams per kilogram) = 0.0001 % w/w (Percent by weight)

LT = Less than

ND = Not detected (Reporting Limit = 150 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Specimen No.	Transferre	Data of Issue	
	Report No.	Specimen No.	Date of issue
3+11+17	24W-005388	3+11+13	25-Apr-2024
4+8+9	24W-005388	4+8+9	25-Apr-2024
5+19	24W-005388	5+19	25-Apr-2024
6+7	24W-005388	6+7	25-Apr-2024





Client's Requirement, Phthalates content

Test Method:CPSC-CH-C1001-09.4Analytical Method:Gas Chromatography with Mass Spectrometry

Specimen No).	10+12+18	13+15	14+16		Limit
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND		1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND		1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND		1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND		1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	ND	ND		1000
Di-n-hexyl phthalate (DHEXP / DnHP)	84-75-3	ND	ND	ND		1000
Di-n-octyl phthalate (DNOP)	117-84-0	ND	ND	ND		1000
Diethyl phthalate (DEP)	84-66-2	ND	ND	ND		1000
Diisobutyl phthalate (DIBP)	84-69-5	ND	ND	ND		1000
Dicyclohexyl phthalate (DCHP)	84-61-7	ND	ND	ND		1000
Di-n-pentyl phthalate (DPENP/DnPP)	131-18-0	ND	ND	ND		1000
Conclusion		PASS	PASS	PASS		

Note:

mg/kg (Milligrams per kilogram) = 0.0001 % w/w (Percent by weight)

LT = Less than

ND = Not detected (Reporting Limit = 150 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Specimen No.	Transferre	Data of Issue	
	Report No.	Specimen No.	Date of issue
10+12+18	24W-005388	10+12+14	25-Apr-2024
13+15	24W-005388	15+17	25-Apr-2024
14+16	24W-005388	16+18	25-Apr-2024





FDA GRAS Specifications, Total Chromium in Stainless Steel Food Containers

Test Method:SN/T 2718-2010Analytical Method:Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1					Limit
Test Item	Result (% m/m)	(% m/m)				
Total Chromium (Cr)	18.91					GT 16
Conclusion	PASS					

Note:

% m/m = Percent by mass GT = Greater than

Remark:

The limit is quoted from NSF/ANSI 51 - 2023 Section 4.2.1.2.





FDA 21 CFR 177.1210, Closures with Sealing Gaskets

Test Method: FDA 21 CFR 177.1210

Specimen No.					
Tost Itom	Test Condition		Decult	RL	Limit
Test Item	Temp.	Duration	Result		
Distilled water extractive (mg/kg)	Fill boiling	Cooling to 100°F	ND	10	50
n-Heptane extractive (mg/kg)	120°F	0.25 hours	ND	10	50
Conclusion					

Specimen No.					
Tast Itam	Test Condition		Decult	RL	Limit
l est item	Temp.	Duration	Result		
Distilled water extractive (mg/kg)	Fill boiling	Cooling to 100°F	ND	10	50
n-Heptane extractive (mg/kg)	120°F	0.25 hours	ND	10	50
Conclu	PASS				

Specimen No.			10		
Tost Itom	Test	st Condition		RL	Limit
rest item	Temp.	Duration	Result		
Distilled water extractive (mg/kg)	Fill boiling	Cooling to 100°F	ND	10	50
n-Heptane extractive (mg/kg)	120°F	0.25 hours	ND	10	50
Conclusion			PASS		

Note:

Temp. = Temperature

°F = Degree Fahrenheit

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected. Result value is less than reporting limit (RL).

Remark:

The specification is quoted from 21 CFR 177.1210 Table 2 Section 3.





FDA 21 CFR 177.1520, Polypropylene Homopolymers

Test Method: FDA 21 CFR 177.1520

Specimen No.			6		
Tost Itom	Test Condition		Pocult	RL	Limit
rescitem	Temp.	Duration	Result		
Density (g/cc)	NA	NA	0.895	NA	0.880 -
					0.913
Melting point (°C)	NA	NA	171	NA	150 – 180
n-Hexane extractive (% w/w)	Reflux	2 hours	1.5	0.1	6.4
Xylene extractive (% w/w)	Reflux	2 hours	2.6	0.5	9.8
Conclusion			PASS		

Specimen No.			7		
Tost Itom	Test Condition		Decult	RL	Limit
reschem	Temp.	Duration	Result		
Density (q/cc)	ΝΔ	NΛ	0 803	NA	0.880 –
Density (g/cc)			0.855		0.913
Melting point (°C)	NA	NA	170	NA	150 – 180
n-Hexane extractive (% w/w)	Reflux	2 hours	1.7	0.1	6.4
Xylene extractive (% w/w)	Reflux	2 hours	2.6	0.5	9.8
Conclusion			PASS		

Note: Temp. = Temperature °C = Degree Celsius g/cc = Grams per cubic centimeter % w/w = Percent by weight NA = Not applicable LT = Less than ND = Not detected. Result value is less than reporting limit (RL).

Remark:

The specification is quoted from 21 CFR 177.1520 (c) 1.1.





Salt Spray Test (NSS)

Test Method:	ASTM B117-19
Analytical Method:	ASTM D610-08(2019)
Test Condition:	Atomization and Quantity of Fog: 1.0 \sim 2.0ml/(80cm $^2\cdot$ h)
	PH of collected solution: 6.5-7.2
	Salt Solution Concentration: 5% NaCl
Test Time:	24h

Specimen Description	Surface change	Corrosion area, A (%)	Corrosion rating
22 OZ Double			
wall vacuum insulated stainless steel bottle/blue	No visual corrosion(see P01-P02)	A≪0.01	10
style)			

Corrosion area A(%)	Rust rating
A≪0.01	10
0.01 <a≤0.03< td=""><td>9</td></a≤0.03<>	9
0.03 <a≪0.1< td=""><td>8</td></a≪0.1<>	8
0.1 <a≪0.3< td=""><td>7</td></a≪0.3<>	7
0.3 <a≤1.0< td=""><td>6</td></a≤1.0<>	6
1.0 <a≤3.0< td=""><td>5</td></a≤3.0<>	5
3.0 <a≤10.0< td=""><td>4</td></a≤10.0<>	4
10.0 <a≤16.0< td=""><td>3</td></a≤16.0<>	3
16.0 <a≤33.0< td=""><td>2</td></a≤33.0<>	2
33.0 <a≤50.0< td=""><td>1</td></a≤50.0<>	1
50 <a< td=""><td>0</td></a<>	0

Note:

1. Refer to ASTM D610-08(2019), rating 10 is the best, rating 0 is the worst.

2. Rust types: S: spot rusting; G: general rusting; P: pinpoint rusting; H: mixed rusting.





Specimen description

Specimen #	Specimen description	Location
1	Silvery metal	Interior (blue style)
2	Silvery metal	Exterior (blue style)
3	Blue coating	Main body (blue style)
4	Blue soft plastic	Handle (blue style)
5	Black plastic	Handle (blue style)
6	Black plastic	Main lid (blue style)
7	Black plastic	Small lid (blue style)
8	Black soft plastic	Main sealing ring (blue style)
9	Translucent soft plastic	Small sealing ring (blue style)
10	Grey soft plastic	Air hole stopper (blue style)
11	Pink coating	Main body (pink style)
12	Pink soft plastic	Handle (pink style)
13	White coating	Main body (white style)
14	White soft plastic	Handle (white style)
15	Black coating	Main body (black style)
16	Black soft plastic	Handle (black style)
17	Fluorescent orange coating	Main body (fluorescent orange style)
18	Fluorescent orange soft plastic	Handle (fluorescent orange style)
19	Black plastic	Turn piece (blue style)





Pictures

Sample photo:





P01 Before Salt Spray Test



P02 After Salt Spray Test

End of the report

The test result(s) and conclusion(s) in this report relate only to the sample(s) as received and the method /regulation section(s) tested as described herein. If it is not further specified in the report, the decision rule for stating conformity is based on the QIMA decision rule. (<u>https://www.qima.com/conditions-of-service#decisionRule</u>). This test report may not be reproduced in whole or in part, without the written approval of QIMA (Hangzhou) Testing Co., Ltd.



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