

Test report

23W-014355



Overall result PASS with information

Please refer to the following pages for test result summary and notes.

Client information

Client: SPECTOR & CO.

Address: 5700 rue Kieran, Montréal, Quebec H4S

2B5 Canada



Sample information

Description: PU DUFFLE

Assortment: BLK

Item no./name: BG212

Item class: ASHBURY BAG

Country of origin: China

Country of distribution: Canada, United States

Quantity submitted: 4 pcs

Purchase order #: -

Factory/supplier: UST090

Labeled age grade: -

Tested age grade: -

General information

Sample receipt date: 13-Oct-2023

Testing period: 19-Oct-2023 to 31-Oct-2023

Report date: 03-Nov-2023

QIMA (Hangzhou) Testing Co., Ltd.

Eric Liu

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Result summary

At the request of the client, the following test were conducted:

Test(s) conducted	Conclusion
California Proposition 65, Total Lead in Paints and Surface Coatings	PASS
California Proposition 65, Total Lead in Substrate Materials	PASS
Canadian Surface Coating Materials Regulations SOR/2016-193, Total Lead in Stickers, Films and Surface Coating Materials	PASS
Canadian Consumer Products Containing Lead Regulations (SOR/2018-83), Total Lead Content	PASS
California Proposition 65, Total Cadmium in Paints and Surface Coatings	PASS
California Proposition 65, Total Cadmium in Substrate Materials	PASS
Canadian Surface Coating Materials Regulations SOR/2016-193, Total Mercury in Paints and Surface Coatings	PASS
Client's requirement, Total Nickel content	Information only
Client's Requirement, Total Tungsten content	Information only
US States Requirement, Per-and Polyfluoroalkyl Substances (PFAS) Content (Total Fluorine Method)	PASS
CPSC 16 CFR 1307 Prohibition of Children's Toys and Child Care Articles Containing Specified Phthalates (DBP, BBP, DEHP, DINP, DHEXP / DnHP, DCHP, DIBP, DPENP)	PASS
California Proposition 65, Phthalates (DBP, BBP, DEHP, DINP, DIDP, DnHP)	PASS
Client's Requirement, Phthalates content	PASS
Color Fastness to Water	PASS
Color Fastness to Crocking	PASS
Color Fastness to Light	PASS
Dimensions	Information only
Article Weight	Information only
Defects	PASS
Fabric Weight Per Unit Area	Information only
Tensile Strength	PASS
Tearing Strength	PASS
Seam Strength	PASS
Bursting Strength	PASS
Abrasion Resistance	PASS
Pilling Resistance	PASS
Zipper Strength	PASS
Zipper Operability	PASS
SOR/2016-194-Textile Flammability Regulations-Non-bedding Textile	PASS
Sold Test	



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Test(s) conducted	Conclusion
Fiber Content	Information only
19 CFR 134.11-Country of Origin-Labeling Review	PASS
Marking of Imported Goods Order, (C.R.C., c.535), Country of Origin	PASS
Charter of French Language, (R.S.Q., c.C-11), Province of Quebec Labeling	PASS
Client's Requirement for Static Load Test	PASS
Client-Performance Requirements-Capacity Test of Bags	Information only





California Proposition 65, Total Lead in Paints and Surface Coatings

Test Method: CPSC-CH-E1003-09.1

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	3					Limit
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Total Lead (Pb)	ND					90
Conclusion	PASS					

Note:

mg/kg =Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit = 15mg/kg)

Remark:

The specification is quoted from client's requirement.





California Proposition 65, Total Lead in Substrate Materials

Test Method: CPSC-CH-E1001-08.3 (Metal), CPSC-CH-E1002-08.3 (Non-Metal)
Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	2	4	5	6	Limit
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Total Lead (Pb)	ND	23	19	19	ND	100
Conclusion	PASS	PASS	PASS	PASS	PASS	

Specimen No.	7+9	8	10	11	12	Limit
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Total Lead (Pb)	ND	19	ND	ND	ND	100
Conclusion	PASS	PASS	PASS	PASS	PASS	

Note:

mg/kg =Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit =15 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:

The specification is quoted from client's requirement.

Data Consolidation Reference:

Specimen No.	Transferre	Data of Issue	
	Report No.	Specimen No. Date of Issue	
12	23W-014351	15	03-Nov-2023





Canadian Surface Coating Materials Regulations SOR/2016-193, Total Lead in Stickers, Films and Surface Coating Materials

Test Method: ASTM F963-17 Clause 8.3.1

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	3					Total
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Limit (mg/kg)
Total Lead (Pb)	ND					90
Conclusion	PASS					

Note:

mg/kg=Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit =15 mg/kg)





Canadian Consumer Products Containing Lead Regulations (SOR/2018-83), Total Lead Content

Test Method: ASTM F963-17 Clause 8.3.1

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	2	3	4	5	Limit
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Total Lead (Pb)	ND	23	ND	19	19	90
Conclusion	PASS	PASS	PASS	PASS	PASS	

Specimen No.	6	7+9	8	10	11	Limit
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Total Lead (Pb)	ND	ND	19	ND	ND	90
Conclusion	PASS	PASS	PASS	PASS	PASS	

Specimen No.	12					Limit
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Total Lead (Pb)	ND					90
Conclusion	PASS					

Note:

mg/kg=Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 15 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Data Consolidation Reference:

Specimen No.	Transferre	Data of Issue	
	Report No.	Specimen No.	Date of Issue
12	23W-014351	15	03-Nov-2023





California Proposition 65, Total Cadmium in Paints and Surface Coatings

Test Method: ASTM F963-17 Clause 8.3.1

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	3					Limit
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Total Cadmium (Cd)	ND					75
Conclusion	PASS					

Note:

mg/kg =Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit = 15 mg/kg)

Remark:

The specification is quoted from client's requirement.





California Proposition 65, Total Cadmium in Substrate Materials

Test Method: ASTM F963-17 Clause 8.3.1

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	2	4	5	6	Limit
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Total Cadmium (Cd)	ND	ND	ND	ND	ND	75
Conclusion	PASS	PASS	PASS	PASS	PASS	

Specimen No.	7+9	8	10	11	12	Limit
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Total Cadmium (Cd)	ND	ND	ND	ND	ND	75
Conclusion	PASS	PASS	PASS	PASS	PASS	

Note:

mg/kg =Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit = 15 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:

The specification is quoted from client's requirement.

Data Consolidation Reference:

Consisson No.	Transferre	ed from	Data of Issue
Specimen No.	Report No.	Specimen No.	Date of Issue
12	23W-014351	15	03-Nov-2023





Canadian Surface Coating Materials Regulations SOR/2016-193, Total Mercury in Paints and Surface Coatings

Test Method: ASTM F963-17 Clause 8.3.1

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	3					Total
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Limit (mg/kg)
Total Mercury (Hg)	ND					10
Conclusion	PASS					

Note:

mg/kg=Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit = 10 mg/kg)





Client's requirement, Total Nickel content

Test Method: US EPA 3052:1996 & US EPA 6010D:2014

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	4+5	6+8				Limit
Took It am	Result	Result	Result	Result	Result	(mg/kg)
Test Item	(mg/kg)	(mg/kg)	(mg/kg)	(mg/kg)	(mg/kg)	(9/9/
Total Nickel (Ni)	ND	99				NA
Conclusion	Information	Information				
Conclusion	only	only				

Note:

mg/kg = Milligrams per kilogram

ND = Not detected (report limit = 30 mg/kg)

NA = Not applicable

Composite results are based on specimen of least mass resulting in highest potential concentration.





Client's Requirement, Total Tungsten content

Test Method: US EPA 3052:1996 & US EPA 6010D:2014

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	4+5	6+8				Limit
Test Item	Result	Result	Result	Result	Result	(mg/kg)
	(mg/kg)	(mg/kg)	(mg/kg)	(mg/kg)	(mg/kg)	(8181
Total Tungsten (W)	ND	ND				NA
Conclusion	Information	Information				
Conclusion	only	only				

Note:

mg/kg = Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit = 15 mg/kg)

NA = Not applicable

Composite results are based on specimen of least mass resulting in highest potential concentration.





US States Requirement, Per-and Polyfluoroalkyl Substances (PFAS) Content (Total Fluorine Method)

Test Method: With reference to EN 14582:2016

Analytical Method: Ion Chromatograph

Specimen No.	1	2			Limit
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Per- and polyfluoroalkyl substances (PFAS) (as total fluorine)	ND	ND			100
Conclusion	PASS	PASS			

Note:

mg/kg (Milligrams per kilogram) = ppm (Parts per million)

LT = Less than

ND = Not Detected (Reporting Limit = 50 mg/kg)

Remarks:

The limit is referenced from California AB 652 (2021-2022) and California AB 1200 (2021-2022)





CPSC 16 CFR 1307 Prohibition of Children's Toys and Child Care Articles Containing Specified Phthalates (DBP, BBP, DEHP, DINP, DHEXP / DnHP, DCHP, DIBP, DPENP)

Test Method: CPSC-CH-C1001-09.4

Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen N	0.	1	2	3	7+9	Limit
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND	ND	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND	ND	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND	ND	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND	ND	1000
Di-n-hexyl phthalate (DHEXP / DnHP)	84-75-3	ND	ND	ND	ND	1000
Dicyclohexyl phthalate (DCHP)	84-61-7	ND	ND	ND	ND	1000
Diisobutyl phthalate (DIBP)	84-69-5	ND	ND	ND	ND	1000
Di-n-pentyl phthalate (DPENP)	131-18-0	ND	ND	ND	ND	1000
Conclusion	1	PASS	PASS	PASS	PASS	

Note:

mg/kg = Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit = 150 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.





CPSC 16 CFR 1307 Prohibition of Children's Toys and Child Care Articles Containing Specified Phthalates (DBP, BBP, DEHP, DINP, DHEXP / DnHP, DCHP, DIBP, DPENP)

Test Method: CPSC-CH-C1001-09.4

Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen N	0.	10	11	12		Limit
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND		1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND		1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND		1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND		1000
Di-n-hexyl phthalate (DHEXP / DnHP)	84-75-3	ND	ND	ND		1000
Dicyclohexyl phthalate (DCHP)	84-61-7	ND	ND	ND		1000
Diisobutyl phthalate (DIBP)	84-69-5	ND	ND	ND		1000
Di-n-pentyl phthalate (DPENP)	131-18-0	ND	ND	ND		1000
Conclusion	1	PASS	PASS	PASS		

Note:

mg/kg = Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit = 150 mg/kg)

Data Consolidation Reference:

Specimen No.	Tra	insferred from	Date of Issue
Specimen No. Report No.	Report No.	Specimen No.	Date of Issue
12	23W-014351	15	03-Nov-2023





California Proposition 65, Phthalates (DBP, BBP, DEHP, DINP, DIDP, DnHP)

Test Method: CPSC-CH-C1001-09.4

Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.		1	2	3	7+9	Limit
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND	ND	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND	ND	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND	ND	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND	ND	1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	ND	ND	ND	1000
Di-n-hexyl phthalate (DnHP)	84-75-3	ND	ND	ND	ND	1000
Conclusion	1	PASS	PASS	PASS	PASS	

Note:

mg/kg (Milligrams per kilogram) = 0.0001 % w/w (Percent by weight)

LT = Less than

ND = Not detected (Reporting Limit = 150 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:

The specification is quoted from client's requirement.





California Proposition 65, Phthalates (DBP, BBP, DEHP, DINP, DIDP, DnHP)

Test Method: CPSC-CH-C1001-09.4

Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.		10	11	12		Limit
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND		1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND		1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND		1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND		1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	ND	ND		1000
Di-n-hexyl phthalate (DnHP)	84-75-3	ND	ND	ND		1000
Conclusion	1	PASS	PASS	PASS		

Note:

mg/kg (Milligrams per kilogram) = 0.0001 % w/w (Percent by weight)

LT = Less than

ND = Not detected (Reporting Limit = 150 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:

The specification is quoted from client's requirement.

Data Consolidation Reference:

Specimen No.	Transferre	Data of Issue	
Specimen No.	Report No.	Specimen No.	Date of Issue
12	23W-014351	15	03-Nov-2023





Client's Requirement, Phthalates content

Test Method: CPSC-CH-C1001-09.4

Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.		1	2	3	7+9	Limit
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND	ND	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND	ND	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND	ND	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND	ND	1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	ND	ND	ND	1000
Di-n-hexyl phthalate (DHEXP / DnHP)	84-75-3	ND	ND	ND	ND	1000
Di-n-octyl phthalate (DNOP)	117-84-0	ND	ND	ND	ND	1000
Diethyl phthalate (DEP)	84-66-2	ND	ND	ND	ND	1000
Diisobutyl phthalate (DIBP)	84-69-5	ND	ND	ND	ND	1000
Dicyclohexyl phthalate (DCHP)	84-61-7	ND	ND	ND	ND	1000
Di-n-pentyl phthalate (DPENP/DnPP)	131-18-0	ND	ND	ND	ND	1000
Conclusion		PASS	PASS	PASS	PASS	

Note:

mg/kg (Milligrams per kilogram) = 0.0001 % w/w (Percent by weight)

LT = Less than

ND = Not detected (Reporting Limit = 150 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.





Client's Requirement, Phthalates content

Test Method: CPSC-CH-C1001-09.4

Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen N	0.	10	11	12		Limit
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND		1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND		1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND		1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND		1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	ND	ND		1000
Di-n-hexyl phthalate (DHEXP / DnHP)	84-75-3	ND	ND	ND		1000
Di-n-octyl phthalate (DNOP)	117-84-0	ND	ND	ND		1000
Diethyl phthalate (DEP)	84-66-2	ND	ND	ND		1000
Diisobutyl phthalate (DIBP)	84-69-5	ND	ND	ND		1000
Dicyclohexyl phthalate (DCHP)	84-61-7	ND	ND	ND		1000
Di-n-pentyl phthalate (DPENP/DnPP)	131-18-0	ND	ND	ND		1000
Conclusion	1	PASS	PASS	PASS		

Note:

mg/kg (Milligrams per kilogram) = 0.0001 % w/w (Percent by weight)

LT = Less than

ND = Not detected (Reporting Limit = 150 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Data Consolidation Reference:

Spacimon No	Transferr	Date of Issue	
Specimen No.	Report No.	Specimen No.	Date of Issue
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Color Fastness to Water

Test Method: AATCC 107-2013

Specimen No.	13					Client's
Items	Result (Grade)	Result (Grade)	Result (Grade)	Result (Grade)	Result (Grade)	requirement
Change in shade	4.5					-
Staining on multi- fiber stripe						
-Acetate	4.0					Min. 3.5
-Cotton	4.5					Min. 3.5
-Nylon	4.0					Min. 3.5
-Polyester	4.5					Min. 3.5
-Acrylic	4.5					Min. 3.5
-Wool	4.0					Min. 3.5
Conclusion	PASS					-

Remark: Grey scale rating is based on the 5-step of 1 to 5, where 1 is bad and 5 is good.

Color Fastness to Crocking

Test Method: AATCC 8-2016

Specimen No.	13					Client's
Items	Result (Grade)	Result (Grade)	Result (Grade)	Result (Grade)	Result (Grade)	requirement
Dry staining	4.5					Min. 4.0
Wet staining	4.0					Min. 2.5
Conclusion	PASS					-

Remark: Grey Scale rating is based on the 5-step scale of 1 to 5, where 1 is bad and 5 is good.





Color Fastness to Light

Test Method: AATCC 16.3-2020; Option 3; Xenon Arc Lamp.

Specimen No.	13					Client's
Items	Result (Grade)	Result (Grade)	Result (Grade)	Result (Grade)	Result (Grade)	requirement
After 20 AFU Change in shade	4.5					Min. 4.0
Conclusion	PASS					-

Remarks: Grey scale rating is based on the 5-step of 1 to 5, where 1 is bad and 5 is good.

Dimensions

Test Method: IHTM, Standard Measure

Specimen No.	13					
Items	Result (cm)	Result (cm)	Result (cm)	Result (cm)	Result (cm)	Requirement
Length	53.5					N/A
Width	23.5					N/A
Height	37.0					N/A
Conclusion	Information only					

Article Weight

Test Method: With reference to IHTM-TXHZ-010

Specimen No.	13			
Items	Client's requirement	Result	Conclusion	
Article Weight (g/piece)	N/A	1496	Information only	





Defects

Test Method: ASTM D3990 – 12(2020); Visual Examination

Specimen No.	13	Paguirament	
Item	Result	Requirement	
Observation	No major defect	Satisfactory	
Conclusion	PASS	-	

Fabric Weight Per Unit Area

Test Method: ASTM D3776/D3776M-20, Option C

Specimen No.	14	15	16			Client's
Items	Result	Result	Result	Result	Result	requirement
(g/m²)	489	864	93.1			N/A
(oz/yd²)	14.4	25.5	2.75			N/A
Conclusion	Information only	Information only	Information only			-

Tensile Strength

Test Method: ASTM D5034-21

Specimen No.	16	Client's
Items	Result (lbf)	requirement (Ibs)
Warp	95.1	Min. 25
Weft	63.8	Min. 25
Conclusion	PASS	-

Remark: All the warp specimens were jaw broken.





Tearing Strength

Test Method: ASTM D1424-21; Elmendorf

Specimen No.	16					Client's
Items	Result	Result	Result	Result	Result	requirement
Warp yarns torn (lbf)	3.1					Min. 1.5
Weft yarns torn (lbf)	2.5					Min. 1.5
Conclusion	PASS					-

Note: Warp test - test in which the warp yarns are torn. Weft test - test in which the weft yarns are torn.

Seam Strength

Test Method: With reference to ASTM D 1683/D1683M-22

Specimen No.	13					
Items	Client's requirement	Result	Conclusion			
Bottom seam (lbf)	Min. 25	117.8 (F.R.)	PASS			

Remarks: F.R.= Fabric Rupture



Bursting Strength

Test Method: ASTM D3786/D3786M-18; Hydraulic method, Test area: 7.3 cm².

Specimen No.	14				
Items	Client's requirement Result Conclusion				
Bursting Strength (P.S.I.)	Min. 40	182	PASS		

Specimen No.	15				
Items	Client's requirement Result Conclusion				
Bursting Strength (P.S.I.)	Min. 40	>200*	PASS		

Remark: *= Exceeds the limitation of tester due to the nature of the fabric.

Abrasion Resistance

Test Method: ASTM D4966-12(2016), Option 1; Martindale Wear & Abrasion Tester; 12kPa Pressure

Specimen No.	14	15				Client's
Items	Result	Result	Result	Result	Result	requirement
End point (rubs)	>7500	>7500				7500
Conclusion	PASS	PASS				-

Pilling Resistance

Test Method: ASTM D3512/D3512M-22; After 30 min. tumbling in Random tumble Pilling Tester

Specimen No.	14	15				Client's
Items	Result	Result	Result	Result	Result	requirement
As received Rating	4.5	4.5				Min. 3.5
Conclusion	PASS	PASS				-

Remarks: Pilling Rating

- 5 No pilling/ No fuzzing
- 4 Slight pilling/Slight fuzzing
- 3 Moderate pilling/ Moderate fuzzing
- 2 Severe pilling/ Severe fuzzing
- 1 Very severe pilling/ Very severe fuzzing



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Zipper Strength

Test Method: ASTM D2061-07(2021); type: LM

Specimen No.	17	
Items	Result	Client's requirement
Chain Crosswise Strength Test (lbf)	87.8(Elements separate)	Min. 80
Elements Pull-off Test (lbf)	29.3(Elements pull-off)	Min. 11
Elements Slippage Test (lbf)	20.9(Elements pull-off)	Min. 9
Resistance to Pull-Off Slider Pull (lbf)	48.0(Slider pull out)	Min.35
Resistance to Twist of Pull and Slider Test Clockwise (In. lbf) Counter-Clockwise (In. lbf)	>7.8* >7.8*	Min.4
Conclusion	PASS	

Remark: *: The maximum capacity of the tester is 7.8 In. lbf

Zipper Strength

Test Method: ASTM D2061-07(2021); type: L

Specimen No.	18		
Items	Result	Client's requirement	
Chain Crosswise Strength Test (lbf)	86.2(Tape separate)	Min. 85	
Resistance to Pull-Off Slider Pull (lbf)	37.8(Puller pull out)	Min.25	
Resistance to Twist of Pull and Slider Test Clockwise (In. lbf) Counter-Clockwise (In. lbf)	2.9(Slider break) 2.6(Slider break)	Min.1.5	
Conclusion	PASS		



Zipper Operability

Test Method: ASTM D2062-03(2021)

Specimen No.	17	
Items	Result	Client's requirement
Chain opening (lbf)	0.8	Max. 2
Chain closing (lbf)	0.6	Max. 2
Conclusion	PASS	

Specimen No.	18	
Items	Result	Client's requirement
Chain opening (lbf)	0.4	Max. 2
Chain closing (lbf)	0.4	Max. 2
Conclusion	PASS	





SOR/2016-194-Textile Flammability Regulations-Non-bedding Textile

Test Method: CAN/CGSB-4.2 No.27.5-2023

Specimen No.	13-Shell						
Preliminary Tests	Fabric Surface	Smooth	Test Specime	n Direction	Face Length		
		Re	esult				
Items	As Received		After Dry-cleaning and Laundering*		Client's requirement		
	Flame Spread (sec.)	Burn Code	Flame Spread (sec.)	Burn Code	·		
(1)	-	DNI	-	DNI			
(2)	-	DNI	-	DNI			
(3)	-	DNI	-	DNI	>3.5s		
(4)	-	DNI	-	DNI			
(5)	-	DNI	-	DNI			
Conclusion	PASS						

^{*} Dry-cleaning / Laundering procedure is according to Commercial Dry Cleaning / CAN/CGSB-4.2 No.58-2019, Procedure 5, Dry Procedure D1; Moderate mechanical action at 50° C, Synthetic detergent, Tumble dry normal.

Burn Code Description:

DNI = Did not ignite;





SOR/2016-194-Textile Flammability Regulations-Non-bedding Textile

Test Method: CAN/CGSB-4.2 No.27.5-2023

Specimen No.		13-Lining					
Preliminary Tests	Fabric Surface	Smooth	Test Specime	Face Length			
		Re	esult				
Items	As Reco	eived	After Dry-cle Launde		Client's requirement		
	Flame Spread (sec.)	Burn Code	Flame Spread (sec.)	Burn Code	·		
(1)	-	IBE	-	IBE			
(2)	-	IBE	-	IBE			
(3)	-	IBE	-	IBE			
(4)	-	IBE	-	IBE			
(5)	-	IBE	-	IBE	. 2.5-		
(6)	-	IBE	-	IBE	>3.5s		
(7)	-	IBE	-	IBE			
(8)	-	IBE	-	IBE			
(9)	-	IBE	-	IBE			
(10)	-	IBE	-	IBE			
Conclusion			PASS				

^{*} Dry-cleaning / Laundering procedure is according to Commercial Dry Cleaning / CAN/CGSB-4.2 No.58-2019, Procedure 5, Dry Procedure D1; Moderate mechanical action at 50° C, Synthetic detergent, Tumble dry normal.

Burn Code Description:

IBE = Ignited but extinguished;





Fiber Content

Test Method: AATCC TM20-2021

Specimen No.	13-Shell base		
Items	Client's requirement	Result	Conclusion
Polyester (%)	N/A	100	Information only

Specimen No.	13-Lining		
Items	Client's requirement Result Conclusion		
Polyester (%)	N/A	100	Information only





19 CFR 134.11-Country of Origin-Labeling Review

Test Parameters	Observation	Conclusion
Country of Origin	Present on product and is visible to the consumer at the point of sale.	PASS

Marking of Imported Goods Order, (C.R.C., c.535), Country of Origin

Section	Requirement	Conclusion
2	Country of Origin Markings	PASS

Charter of French Language, (R.S.Q., c.C-11), Province of Quebec Labeling

Clause	Test	Conclusion
c.C-11	French Labeling	PASS





Client's Requirement for Static Load Test

Test Item	Test Method	Requirement	Conclusion
Static Load Test	 Visual check the normal function of the sample under test as received. Hanging the bag in a proper place. Place the test load on the bag with 50lb for 2 hours. Observe and record any failure, structural breakage, deformation or any other unusual change from the original state of sample. 	No failure, No structural breakage, No damage	PASS

Client-Performance Requirements-Capacity Test of Bags

Test Item	Test Method	Conclusion
Capacity test	 1.Weigh standard plastic particles and record them as g. 2.Fill the bag with plastic particles using standard methods, then take out the plastic particles and weigh the plastic particles and record them as G. 3.Capacity=G/g 	Information only: Please refer below for detail result



Main pocket: 33.9L





Specimen description

1Black synthetic leatherHandle2Black synthetic leatherMain body3Black coatingEdge oil4Silvery metalMain zipper puller5Silvery metalMain zipper teeth6Silvery metalInner zipper puller7Black soft plasticInner zipper teeth8Silvery metalD-ring9Black soft plasticZipper teeth of side pocket10White foamFiller of main body11White spongeInner filler12Black coated white labelComponent label13Black bagFinished product14Black bagFinished product15Black synthetic leatherRaw material16Black synthetic leatherRaw material16Black lining fabricRaw material17Black main zipperRaw material18Black lining zipperRaw material	Specimen #	Specimen description	Location
Black coating Edge oil Silvery metal Main zipper puller Silvery metal Main zipper teeth Main zipper teeth Inner zipper puller Black soft plastic Inner zipper teeth Silvery metal D-ring Black soft plastic Zipper teeth of side pocket Mitte foam Filler of main body Myhite sponge Inner filler Black coated white label Component label Black bag Finished product Black textured synthetic leather Raw material Black synthetic leather Raw material Black lining fabric Raw material Black main zipper	1	Black synthetic leather	Handle
4 Silvery metal Main zipper puller 5 Silvery metal Main zipper teeth 6 Silvery metal Inner zipper puller 7 Black soft plastic Inner zipper teeth 8 Silvery metal D-ring 9 Black soft plastic Zipper teeth of side pocket 10 White foam Filler of main body 11 White sponge Inner filler 12 Black coated white label Component label 13 Black bag Finished product 14 Black textured synthetic leather Raw material 15 Black synthetic leather Raw material 16 Black lining fabric Raw material 17 Black main zipper	2	Black synthetic leather	Main body
5Silvery metalMain zipper teeth6Silvery metalInner zipper puller7Black soft plasticInner zipper teeth8Silvery metalD-ring9Black soft plasticZipper teeth of side pocket10White foamFiller of main body11White spongeInner filler12Black coated white labelComponent label13Black bagFinished product14Black textured synthetic leatherRaw material15Black synthetic leatherRaw material16Black lining fabricRaw material17Black main zipperRaw material	3	Black coating	Edge oil
6Silvery metalInner zipper puller7Black soft plasticInner zipper teeth8Silvery metalD-ring9Black soft plasticZipper teeth of side pocket10White foamFiller of main body11White spongeInner filler12Black coated white labelComponent label13Black bagFinished product14Black textured synthetic leatherRaw material15Black synthetic leatherRaw material16Black lining fabricRaw material17Black main zipperRaw material	4	Silvery metal	Main zipper puller
7Black soft plasticInner zipper teeth8Silvery metalD-ring9Black soft plasticZipper teeth of side pocket10White foamFiller of main body11White spongeInner filler12Black coated white labelComponent label13Black bagFinished product14Black textured synthetic leatherRaw material15Black synthetic leatherRaw material16Black lining fabricRaw material17Black main zipperRaw material	5	Silvery metal	Main zipper teeth
Silvery metal D-ring Black soft plastic Zipper teeth of side pocket White foam Filler of main body White sponge Inner filler Black coated white label Component label Black bag Finished product Black textured synthetic leather Raw material Black synthetic leather Raw material Black lining fabric Raw material Black main zipper Raw material	6	Silvery metal	Inner zipper puller
9 Black soft plastic Zipper teeth of side pocket 10 White foam Filler of main body 11 White sponge Inner filler 12 Black coated white label Component label 13 Black bag Finished product 14 Black textured synthetic leather Raw material 15 Black synthetic leather Raw material 16 Black lining fabric Raw material 17 Black main zipper	7	Black soft plastic	Inner zipper teeth
White foam Filler of main body White sponge Inner filler Black coated white label Component label Black bag Finished product Black textured synthetic leather Raw material Black synthetic leather Raw material Black lining fabric Raw material Black main zipper Raw material	8	Silvery metal	D-ring
11White spongeInner filler12Black coated white labelComponent label13Black bagFinished product14Black textured synthetic leatherRaw material15Black synthetic leatherRaw material16Black lining fabricRaw material17Black main zipperRaw material	9	Black soft plastic	Zipper teeth of side pocket
Black coated white label Component label Black bag Finished product Black textured synthetic leather Raw material Black synthetic leather Raw material Black lining fabric Raw material Raw material Raw material	10	White foam	Filler of main body
Black bag Finished product Black textured synthetic leather Raw material Black synthetic leather Raw material Black lining fabric Raw material Black main zipper Raw material	11	White sponge	Inner filler
14 Black textured synthetic leather Raw material 15 Black synthetic leather Raw material 16 Black lining fabric Raw material 17 Black main zipper Raw material	12	Black coated white label	Component label
15 Black synthetic leather Raw material 16 Black lining fabric Raw material 17 Black main zipper Raw material	13	Black bag	Finished product
16 Black lining fabric Raw material 17 Black main zipper Raw material	14	Black textured synthetic leather	Raw material
17 Black main zipper Raw material	15	Black synthetic leather	Raw material
	16	Black lining fabric	Raw material
18 Black lining zipper Raw material	17	Black main zipper	Raw material
	18	Black lining zipper	Raw material





Pictures

Sample photo:









End of the report

The test result(s) and conclusion(s) in this report relate only to the sample(s) as received and the method /regulation section(s) tested as described herein. If it is not further specified in the report, the decision rule for stating conformity is based on the QIMA decision rule. (https://www.qima.com/conditions-of-service#decisionRule). This test report may not be reproduced in whole or in part, without the written approval of QIMA (Hangzhou) Testing Co., Ltd.

