

# Test report

23W-014357



PASS with information Overall result

Please refer to the following pages for test result summary and notes.

# Client information

Client: SPECTOR & CO.

Address: 5700 rue Kieran, Montréal, Quebec H4S

2B5 Canada



# Sample information

Description: WEEKENDER WITH CLAM SHELL OPENING

Assortment: BLK/TAU Item no./name: BG210

Item class: ASHBURY BAG

Country of origin: China

Country of distribution: Canada, United States

Quantity submitted: 4 pcs per color

Purchase order #: -

Factory/supplier: UST090

Labeled age grade: -

Tested age grade: -

#### General information

Sample receipt date: 13-Oct-2023

Testing period: 19-Oct-2023 to 30-Oct-2023

Report date: 03-Nov-2023

QIMA (Hangzhou) Testing Co., Ltd.

QIMA (Hangzhou) Testing Co., Ltd.

Eric Liu

Lab Operation Director

Jeremy Xu

Chemical Laboratory Supervisor





# **Result summary**

At the request of the client, the following test were conducted:

Test(s) conducted	Conclusion
California Proposition 65, Total Lead in Paints and Surface Coatings	PASS
California Proposition 65, Total Lead in Substrate Materials	PASS
Canadian Surface Coating Materials Regulations SOR/2016-193, Total Lead in Stickers, Films and Surface Coating Materials	PASS
Canadian Consumer Products Containing Lead Regulations (SOR/2018-83), Total Lead Content	PASS
California Proposition 65, Total Cadmium in Paints and Surface Coatings	PASS
California Proposition 65, Total Cadmium in Substrate Materials	PASS
Canadian Surface Coating Materials Regulations SOR/2016-193, Total Mercury in Paints and Surface Coatings	PASS
Client's requirement, Total Nickel content	Information only
Client's Requirement, Total Tungsten content	Information only
US States Requirement, Per-and Polyfluoroalkyl Substances (PFAS) Content (Total Fluorine Method)	PASS
CPSC 16 CFR 1307 Prohibition of Children's Toys and Child Care Articles Containing Specified Phthalates (DBP, BBP, DEHP, DINP, DHEXP / DnHP, DCHP, DIBP, DPENP)	PASS
California Proposition 65, Phthalates (DBP, BBP, DEHP, DINP, DIDP, DnHP)	PASS
Client's Requirement, Phthalates content	PASS
Color Fastness to Water	PASS
Color Fastness to Crocking	PASS
Color Fastness to Light	PASS
Dimensions	Information only
Article Weight	Information only
Defects	PASS
Fabric Weight Per Unit Area	Information only
Tensile Strength	PASS
Tearing Strength	PASS
Seam Strength	PASS
Bursting Strength	PASS
Abrasion Resistance	PASS
Pilling Resistance	PASS
Zipper Strength	PASS
Zipper Operability	PASS
SOR/2016-194-Textile Flammability Regulations-Non-bedding Textile	PASS
Now Test	





Test(s) conducted	Conclusion
Fiber Content	Information only
19 CFR 134.11-Country of Origin-Labeling Review	PASS
Marking of Imported Goods Order, (C.R.C., c.535), Country of Origin	PASS
Charter of French Language, (R.S.Q., c.C-11), Province of Quebec Labeling	PASS
Client's Requirement for Static Load Test	PASS
Client-Performance Requirements-Capacity Test of Bags	Information only





# California Proposition 65, Total Lead in Paints and Surface Coatings

Test Method: CPSC-CH-E1003-09.1

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	9				Limit
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Total Lead (Pb)	ND	ND				90
Conclusion	PASS	PASS				

Note:

mg/kg =Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit = 15mg/kg)

#### Remark:

The specification is quoted from client's requirement.

Specimen No.	Transferre	d from	Data of Issue
Specimen No.	Report No.	Specimen No.	Date of Issue
9	23W-012472	2	13-Sep-2023





#### California Proposition 65, Total Lead in Substrate Materials

Test Method: CPSC-CH-E1001-08.3 (Metal), CPSC-CH-E1002-08.3 (Non-Metal)
Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	2	3	4+10	5	6	Limit
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Total Lead (Pb)	ND	ND	ND	18	ND	100
Conclusion	PASS	PASS	PASS	PASS	PASS	

Specimen No.	7+15	8+16	11	12	13	Limit
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Total Lead (Pb)	ND	ND	ND	ND	ND	100
Conclusion	PASS	PASS	PASS	PASS	PASS	

Specimen No.	17					Limit
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Total Lead (Pb)	ND					100
Conclusion	PASS					

#### Note:

mg/kg =Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit =15 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

#### Remark:

The specification is quoted from client's requirement.

Specimen No.	Transferr	Date of Issue				
	Report No.	Specimen No.	Date of issue			
8+16	23W-012472	1+9	13-Sep-2023			
17	23W-014351	15	03-Nov-2023			





# Canadian Surface Coating Materials Regulations SOR/2016-193, Total Lead in Stickers, Films and Surface Coating Materials

Test Method: ASTM F963-17 Clause 8.3.1

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	9				Total
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Limit (mg/kg)
Total Lead (Pb)	ND	ND				90
Conclusion	PASS	PASS				

Note:

mg/kg=Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit =15 mg/kg)

Specimen No.	Transferre	Data of Issue	
	Report No.	Specimen No.	Date of Issue
9	23W-012472	2	13-Sep-2023





# Canadian Consumer Products Containing Lead Regulations (SOR/2018-83), Total Lead Content

Test Method: ASTM F963-17 Clause 8.3.1

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	2	3	4+10	5	Limit
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Total Lead (Pb)	ND	ND	ND	ND	18	90
Conclusion	PASS	PASS	PASS	PASS	PASS	

Specimen No.	6	7+15	8+16	9	11	Limit
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Total Lead (Pb)	ND	ND	ND	ND	ND	90
Conclusion	PASS	PASS	PASS	PASS	PASS	

Specimen No.	12	13	14	17		Limit
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Total Lead (Pb)	ND	ND	ND	ND		90
Conclusion	PASS	PASS	PASS	PASS		

Note:

mg/kg=Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 15 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Specimen No.	Tr	Transferred from		
	Report No.	Specimen No.	Date of Issue	
8+16	23W-012472	1+9	13-Sep-2023	
9	23W-012472	2	13-Sep-2023	
17	23W-014351	15	03-Nov-2023	





# California Proposition 65, Total Cadmium in Paints and Surface Coatings

Test Method: ASTM F963-17 Clause 8.3.1

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	9				Limit
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Total Cadmium (Cd)	ND	ND				75
Conclusion	PASS	PASS				

Note:

mg/kg =Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit = 15 mg/kg)

#### Remark:

The specification is quoted from client's requirement.

Specimen No.	Transferre	d from	Data of Issue
Specimen No.	Report No.	Specimen No.	Date of Issue
9	23W-012472	2	13-Sep-2023





# California Proposition 65, Total Cadmium in Substrate Materials

Test Method: ASTM F963-17 Clause 8.3.1

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	2	3	4+10	5	6	Limit
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Total Cadmium (Cd)	ND	ND	ND	ND	ND	75
Conclusion	PASS	PASS	PASS	PASS	PASS	

Specimen No.	7+15	8+16	11	12	13	Limit
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Total Cadmium (Cd)	ND	ND	ND	ND	ND	75
Conclusion	PASS	PASS	PASS	PASS	PASS	

Specimen No.	17					Limit
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Total Cadmium (Cd)	ND					75
Conclusion	PASS					

#### Note:

mg/kg =Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit = 15 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

#### Remark:

The specification is quoted from client's requirement.

Cassimon No	Tr	ransferred from	Date of leave
Specimen No.	Report No.	Specimen No.	Date of Issue
8+16	23W-012472	1+9	13-Sep-2023
17	23W-014351	15	03-Nov-2023





# Canadian Surface Coating Materials Regulations SOR/2016-193, Total Mercury in Paints and Surface Coatings

Test Method: ASTM F963-17 Clause 8.3.1

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	9				Total
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Limit (mg/kg)
Total Mercury (Hg)	ND	ND				10
Conclusion	PASS	PASS				

Note:

mg/kg=Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit = 10 mg/kg)

Specimen No.	Transferre	ed from	Data of Issue
specimen No.	Report No.	Specimen No.	Date of Issue
9	23W-012472	2	13-Sep-2023





# Client's requirement, Total Nickel content

Test Method: US EPA 3052:1996 & US EPA 6010D:2014

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	2+3+5	6+11+12				Limit
Test Item	Result	Result	Result	Result	Result	(mg/kg)
	(mg/kg)	(mg/kg)	(mg/kg)	(mg/kg)	(mg/kg)	
Total Nickel (Ni)	41	3729				NA
Conclusion	Information	Information				
	only	only				

Note:

mg/kg = Milligrams per kilogram

ND = Not detected (report limit = 30 mg/kg)

NA = Not applicable

Composite results are based on specimen of least mass resulting in highest potential concentration.





#### **Client's Requirement, Total Tungsten content**

Test Method: US EPA 3052:1996 & US EPA 6010D:2014

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	2+3+5	6+11+12				Limit
Test Item	Result	Result	Result	Result	Result	(mg/kg)
	(mg/kg)	(mg/kg)	(mg/kg)	(mg/kg)	(mg/kg)	(8/8/
Total Tungsten (W)	8	ND				NA
Conclusion	Information	Information				
Conclusion	only	only				

Note:

mg/kg = Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit = 15 mg/kg)

NA = Not applicable

Composite results are based on specimen of least mass resulting in highest potential concentration.





# US States Requirement, Per-and Polyfluoroalkyl Substances (PFAS) Content (Total Fluorine Method)

Test Method: With reference to EN 14582:2016

Analytical Method: Ion Chromatograph

Specimen No.	8	16			Limit
Test Item	Result	Result	Result	Result	(mg/kg)
	(mg/kg)	(mg/kg)	(mg/kg)	(mg/kg)	
Per- and polyfluoroalkyl substances (PFAS) (as total fluorine)	ND	ND			100
Conclusion	PASS	PASS			

Note:

mg/kg (Milligrams per kilogram) = ppm (Parts per million)

LT = Less than

ND = Not Detected (Reporting Limit = 50 mg/kg)

#### Remarks:

The limit is referenced from California AB 652 (2021-2022) and California AB 1200 (2021-2022)

Specimen No	Transferre	Date of Issue		
Specimen No.	Report No.	Specimen No.	Date of issue	
8	23W-012472	1	13-Sep-2023	
16	23W-012472	9	13-Sep-2023	





# CPSC 16 CFR 1307 Prohibition of Children's Toys and Child Care Articles Containing Specified Phthalates (DBP, BBP, DEHP, DINP, DHEXP / DnHP, DCHP, DIBP, DPENP)

Test Method: CPSC-CH-C1001-09.4

Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen N	0.	1	4+10	7+15	8+16	Limit
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND	ND	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND	ND	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND	ND	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND	ND	1000
Di-n-hexyl phthalate (DHEXP / DnHP)	84-75-3	ND	ND	ND	ND	1000
Dicyclohexyl phthalate (DCHP)	84-61-7	ND	ND	ND	ND	1000
Diisobutyl phthalate (DIBP)	84-69-5	ND	ND	ND	ND	1000
Di-n-pentyl phthalate (DPENP)	131-18-0	ND	ND	ND	ND	1000
Conclusion	<u> </u>	PASS	PASS	PASS	PASS	

# Note:

mg/kg = Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit = 150 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Cassimon No	Transferre	Date of Issue	
Specimen No.	Report No.	Specimen No.	Date of Issue
8+16	23W-012472	1+9	13-Sep-2023





# CPSC 16 CFR 1307 Prohibition of Children's Toys and Child Care Articles Containing Specified Phthalates (DBP, BBP, DEHP, DINP, DHEXP / DnHP, DCHP, DIBP, DPENP)

Test Method: CPSC-CH-C1001-09.4

Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen N	0.	9	13	17		Limit
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND		1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND		1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND		1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND		1000
Di-n-hexyl phthalate (DHEXP / DnHP)	84-75-3	ND	ND	ND		1000
Dicyclohexyl phthalate (DCHP)	84-61-7	ND	ND	ND		1000
Diisobutyl phthalate (DIBP)	84-69-5	ND	ND	ND		1000
Di-n-pentyl phthalate (DPENP)	131-18-0	ND	ND	ND		1000
Conclusion	1	PASS	PASS	PASS		

# Note:

mg/kg = Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit = 150 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Specimen No.	Tr	Transferred from		
	Report No.	No. Specimen No. Date of Is		
9	23W-012472	2	13-Sep-2023	
17	23W-014351	15	03-Nov-2023	





# California Proposition 65, Phthalates (DBP, BBP, DEHP, DINP, DIDP, DnHP)

Test Method: CPSC-CH-C1001-09.4

Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen N	0.	1	4+10	7+15	8+16	Limit
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND	ND	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND	ND	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND	ND	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND	ND	1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	ND	ND	ND	1000
Di-n-hexyl phthalate (DnHP)	84-75-3	ND	ND	ND	ND	1000
Conclusion	1	PASS	PASS	PASS	PASS	

#### Note:

mg/kg (Milligrams per kilogram) = 0.0001 % w/w (Percent by weight)

LT = Less than

ND = Not detected (Reporting Limit = 150 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

#### Remark:

The specification is quoted from client's requirement.

Chasimon No	Transferre	Date of Issue		
Specimen No.	Report No.	Specimen No.	Date of Issue	
8+16	23W-012472	1+9	13-Sep-2023	





# California Proposition 65, Phthalates (DBP, BBP, DEHP, DINP, DIDP, DnHP)

Test Method: CPSC-CH-C1001-09.4

Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen N	0.	9	13	17		Limit
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND		1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND		1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND		1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND		1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	ND	ND		1000
Di-n-hexyl phthalate (DnHP)	84-75-3	ND	ND	ND		1000
Conclusion	1	PASS	PASS	PASS		

### Note:

mg/kg (Milligrams per kilogram) = 0.0001 % w/w (Percent by weight)

LT = Less than

ND = Not detected (Reporting Limit = 150 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

#### Remark:

The specification is quoted from client's requirement.

Specimen No.	Transferre	Data of Issue	
	Report No.	Specimen No.	Date of Issue
9	23W-012472	2	13-Sep-2023
17	23W-014351	15	03-Nov-2023





#### Client's Requirement, Phthalates content

Test Method: CPSC-CH-C1001-09.4

Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No	0.	1	4+10	7+15	8+16	Limit
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND	ND	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND	ND	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND	ND	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND	ND	1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	ND	ND	ND	1000
Di-n-hexyl phthalate (DHEXP / DnHP)	84-75-3	ND	ND	ND	ND	1000
Di-n-octyl phthalate (DNOP)	117-84-0	ND	ND	ND	ND	1000
Diethyl phthalate (DEP)	84-66-2	ND	ND	ND	ND	1000
Diisobutyl phthalate (DIBP)	84-69-5	ND	ND	ND	ND	1000
Dicyclohexyl phthalate (DCHP)	84-61-7	ND	ND	ND	ND	1000
Di-n-pentyl phthalate (DPENP/DnPP)	131-18-0	ND	ND	ND	ND	1000
Conclusion	l	PASS	PASS	PASS	PASS	

#### Note:

mg/kg (Milligrams per kilogram) = 0.0001 % w/w (Percent by weight)

LT = Less than

ND = Not detected (Reporting Limit = 150 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Specimen No.	Trar	Date of Issue	
Specimen No.	Report No.	Specimen No.	Date of Issue
8+16	23W-012472	1+9	13-Sep-2023





# Client's Requirement, Phthalates content

Test Method: CPSC-CH-C1001-09.4

Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.		9	13	17		Limit
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND		1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND		1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND		1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND		1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	ND	ND		1000
Di-n-hexyl phthalate (DHEXP / DnHP)	84-75-3	ND	ND	ND		1000
Di-n-octyl phthalate (DNOP)	117-84-0	ND	ND	ND		1000
Diethyl phthalate (DEP)	84-66-2	ND	ND	ND		1000
Diisobutyl phthalate (DIBP)	84-69-5	ND	ND	ND		1000
Dicyclohexyl phthalate (DCHP)	84-61-7	ND	ND	ND		1000
Di-n-pentyl phthalate (DPENP/DnPP)	131-18-0	ND	ND	ND		1000
Conclusion		PASS	PASS	PASS		

#### Note:

mg/kg (Milligrams per kilogram) = 0.0001 % w/w (Percent by weight)

LT = Less than

ND = Not detected (Reporting Limit = 150 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Specimen No.	Transferr	ed from	Date of Issue
	Report No.	Specimen No.	Date of Issue
9	23W-012472	2	13-Sep-2023
17	23W-014351	15	03-Nov-2023





#### **Color Fastness to Water**

Test Method: AATCC 107-2022

Specimen No.	18	19				Client's
Items	Result (Grade)	Result (Grade)	Result (Grade)	Result (Grade)	Result (Grade)	requirement
Change in shade	4.5	4.5				-
Staining on multi- fiber stripe						
-Acetate	4.0	4.0				Min. 3.5
-Cotton	4.5	4.5				Min. 3.5
-Nylon	4.0	4.0				Min. 3.5
-Polyester	4.5	4.5				Min. 3.5
-Acrylic	4.5	4.5				Min. 3.5
-Wool	4.5	4.5				Min. 3.5
Conclusion	PASS	PASS				-

Remark: Grey scale rating is based on the 5-step of 1 to 5, where 1 is bad and 5 is good.

#### **Color Fastness to Crocking**

Test Method: AATCC 8-2016

Specimen No.	18	19				Client's
Items	Result (Grade)	Result (Grade)	Result (Grade)	Result (Grade)	Result (Grade)	requirement
Dry staining	4.5	4.5				Min. 4.0
Wet staining	4.0	4.0				Min. 2.5
Conclusion	PASS	PASS				-

Remark: Grey Scale rating is based on the 5-step scale of 1 to 5, where 1 is bad and 5 is good.





#### **Color Fastness to Light**

Test Method: AATCC 16.3-2020; Option 3; Xenon Arc Lamp.

Specimen No.	18	19				Client's
Items	Result (Grade)	Result (Grade)	Result (Grade)	Result (Grade)	Result (Grade)	requirement
After 20 AFU Change in shade	4.5	4.5				Min. 4.0
Conclusion	PASS	PASS				-

Remarks: Grey scale rating is based on the 5-step of 1 to 5, where 1 is bad and 5 is good.

#### **Dimensions**

Test Method: IHTM, Standard Measure

Specimen No.	18	19				
Items	Result (cm)	Result (cm)	Result (cm)	Result (cm)	Result (cm)	Requirement
Length	54.0	54.0				N/A
Width	24.0	24.0				N/A
Height	31.0	31.0				N/A
Conclusion	Information only	Information only				

# **Article Weight**

Test Method: With reference to IHTM-TXHZ-010

Specimen No.	18				
Items	Client's requirement	Result	Conclusion		
Article Weight (g/piece)	N/A	1400	Information only		

Specimen No.	19				
Items	Client's requirement	Result	Conclusion		
Article Weight (g/piece)	N/A	1402	Information only		





#### **Defects**

Test Method: ASTM D3990 – 12(2020); Visual Examination

Specimen No.	18	Poquiroment	
Item	Result	Requirement	
Observation	No major defect	Satisfactory	
Conclusion	PASS	-	

Specimen No.	19	Paguirament	
Item	Result	Requirement	
Observation	No major defect	Satisfactory	
Conclusion	PASS	-	

# **Fabric Weight Per Unit Area**

Test Method: ASTM D3776/D3776M-20, Option C

Specimen No.	18-Knit lining	19-Knit lining	20	21	22	Client's
Items	Result	Result	Result	Result	Result	requirement
(g/m²)	66.5	66.8	93.0	92.8	587	N/A
(oz/yd²)	1.96	1.97	2.74	2.74	17.3	N/A
Conclusion	Information only	-				

Specimen No.	23					Client's
Items	Result	Result	Result	Result	Result	requirement
(g/m²)	595					N/A
(oz/yd²)	17.5					N/A
Conclusion	Information only					-





# **Tensile Strength**

Test Method: ASTM D5034-21

Specimen No.	20	Client's
Items	Result (lbf)	requirement (lbs)
Warp	95.1	Min. 25
Weft	63.8	Min. 25
Conclusion	PASS	-

Specimen No.	21	Client's
Items	Result (lbf)	requirement (lbs)
Warp	95.1	Min. 25
Weft	63.8	Min. 25
Conclusion	PASS	-

Remark: All the warp specimens were jaw broken.





#### **Tearing Strength**

Test Method: ASTM D1424-21; Elmendorf

Specimen No.	20	21				Client's
Items	Result	Result	Result	Result	Result	requirement
Warp yarns torn (lbf)	3.0	2.9				Min. 1.5
Weft yarns torn (lbf)	2.5	2.6				Min. 1.5
Conclusion	PASS	PASS				-

Note: Warp test - test in which the warp yarns are torn.
Weft test - test in which the weft yarns are torn.

# **Seam Strength**

Test Method: With reference to ASTM D 1683/D1683M-22

Specimen No.		18	
Items	Client's requirement	Result	Conclusion
Side seam (lbf)	Min. 25	116.8(F.R.)	DACC
Bottom seam (lbf)	Min. 25	101.9(S.T.B.)	PASS

Specimen No.		19	
Items	Client's requirement	Result	Conclusion
Side seam (lbf)	Min. 25	119.3(F.R.)	DACC
Bottom seam (lbf)	Min. 25	128.5(F.R.)	PASS

Remarks: S.T.B. = Sewing Thread Break

F.R.= Fabric Rupture





# **Bursting Strength**

Test Method: ASTM D3786/D3786M-18; Hydraulic method, Test area: 7.3 cm<sup>2</sup>.

Specimen No.	18-Knit lining			
Items	Client's requirement	Result	Conclusion	
Bursting Strength (P.S.I.)	Min. 40	89	PASS	

Specimen No.	19-Knit lining			
Items	Client's requirement Result Conclusion			
Bursting Strength (P.S.I.)	Min. 40	89	PASS	

Specimen No.	22		
Items	Client's requirement	Result	Conclusion
Bursting Strength (P.S.I.)	Min. 40	185	PASS

Specimen No.	23		
Items	Client's requirement	Result	Conclusion
Bursting Strength (P.S.I.)	Min. 40	>200*	PASS

Remark: \*= Exceeds the limitation of tester due to the nature of the fabric.





#### **Abrasion Resistance**

Test Method: ASTM D4966-12(2016), Option 1; Martindale Wear & Abrasion Tester; 12kPa Pressure

Specimen No.	22	23				Client's
Items	Result	Result	Result	Result	Result	requirement
End point (rubs)	>7500	>7500				7500
Conclusion	PASS	PASS				-

#### **Pilling Resistance**

Test Method: ASTM D3512/D3512M-22; After 30 min. tumbling in Random tumble Pilling Tester

Specimen No.	22	23				Client's
Items	Result	Result	Result	Result	Result	requirement
As received Rating	4.5	4.5				Min. 3.5
Conclusion	PASS	PASS				-

Remarks: Pilling Rating

- 5 No pilling/ No fuzzing
- 4 Slight pilling/Slight fuzzing
- 3 Moderate pilling/ Moderate fuzzing
- 2 Severe pilling/ Severe fuzzing
- 1 Very severe pilling/ Very severe fuzzing



# **Zipper Strength**

Test Method: ASTM D2061-07(2021); type: LM

Specimen No.	24	
Items	Result	Client's requirement
Chain Crosswise Strength Test (lbf)	205.7(Tape separate)	Min. 175
Resistance to Pull-Off Slider Pull (lbf)	31.7(Slider pull out)	Min.35
Resistance to Twist of Pull and Slider Test Clockwise (In. lbf) Counter-Clockwise (In. lbf)	5.0(Puller pull out) 4.8(Puller pull out)	Min.4
Conclusion	PASS	•

Specimen No.	25	
Items	Result	Client's requirement
Chain Crosswise Strength Test (lbf)	205.7(Tape separate)	Min. 175
Resistance to Pull-Off Slider Pull (lbf)	58.2(Slider pull out)	Min.35
Resistance to Twist of Pull and Slider Test Clockwise (In. lbf) Counter-Clockwise (In. lbf)	5.0(Puller pull out) 4.8(Puller pull out)	Min.4
Conclusion	PASS	





# **Zipper Strength**

Test Method: ASTM D2061-07(2021); type: M

Specimen No.	26			
Items	Result	Client's requirement		
Chain Crosswise Strength Test (lbf)	121.2(Elements pull-off)	Min. 100		
Elements Pull-off Test (lbf)	30.2(Elements pull-off)	Min. 12		
Elements Slippage Test (lbf)	21.6(Elements pull-off)	Min. 10		
Resistance to Pull-Off Slider Pull (lbf)	36.1(Puller break)	Min.35		
Resistance to Twist of Pull and Slider Test Clockwise (In. lbf) Counter-Clockwise (In. lbf)	>7.8* >7.8*	Min.4		
Conclusion	PASS			

Specimen No.	27	
Items	Result	Client's requirement
Chain Crosswise Strength Test (lbf)	121.2(Elements pull-off)	Min. 100
Elements Pull-off Test (lbf)	30.2(Elements pull-off)	Min. 12
Elements Slippage Test (lbf)	21.6(Elements pull-off)	Min. 10
Resistance to Pull-Off Slider Pull (lbf)	36.1(Puller break)	Min.35
Resistance to Twist of Pull and Slider Test Clockwise (In. lbf) Counter-Clockwise (In. lbf)	>7.8* >7.8*	Min.4
Conclusion	PASS	

Remark: \*: The maximum capacity of the tester is 7.8 In. lbf





# **Zipper Operability**

Test Method: ASTM D2062-03(2021)

Specimen No.	24	
Items	Result	Client's requirement
Chain opening (lbf)	0.2	Max. 2
Chain closing (lbf)	0.4	Max. 2
Conclusion	PASS	

Specimen No.	25	
Items	Result	Client's requirement
Chain opening (lbf)	0.2	Max. 2
Chain closing (lbf)	0.4	Max. 2
Conclusion	PASS	





# **Zipper Operability**

Test Method: ASTM D2062-03(2021)

Specimen No.	26	
Items	Result	Client's requirement
Chain opening (lbf)	0.6	Max. 2
Chain closing (lbf)	0.6	Max. 2
Conclusion	PASS	

Specimen No.	27	
Items	Result	Client's requirement
Chain opening (lbf)	0.6	Max. 2
Chain closing (lbf)	0.6	Max. 2
Conclusion	PASS	





# SOR/2016-194-Textile Flammability Regulations-Non-bedding Textile

Test Method: CAN/CGSB-4.2 No.27.5-2023

Specimen No.	18-Shell					
Preliminary Tests	<u>Fabric Surface</u>	Smooth	Test Specime	n Direction	Face Length	
		Re	esult			
Items	As Reco	eived	After Dry-cle Launde		Client's requirement	
	Flame Spread (sec.)	Burn Code	Flame Spread (sec.)	Burn Code	·	
(1)	-	DNI	-	DNI		
(2)	-	DNI	-	DNI		
(3)	-	DNI	-	DNI	>3.5s	
(4)	-	DNI	-	DNI		
(5)	-	DNI	-	DNI		
Conclusion	PASS					

<sup>\*</sup> Dry-cleaning / Laundering procedure is according to Commercial Dry Cleaning / CAN/CGSB-4.2 No.58-2019, Procedure 5, Dry Procedure D1; Moderate mechanical action at  $50^{\circ}$ C, Synthetic detergent, Tumble dry normal.

#### **Burn Code Description:**

DNI = Did not ignite;





# SOR/2016-194-Textile Flammability Regulations-Non-bedding Textile

Test Method: CAN/CGSB-4.2 No.27.5-2023

Specimen No.	19-Shell					
Preliminary Tests	<u>Fabric Surface</u>	Smooth	Test Specime	n Direction	Face Length	
		Re	esult			
Items	As Reco	eived	After Dry-cle Launde	_	Client's requirement	
	Flame Spread (sec.)	Burn Code	Flame Spread (sec.)	Burn Code	·	
(1)	-	DNI	-	DNI		
(2)	-	DNI	-	DNI		
(3)	-	DNI	-	DNI	>3.5s	
(4)	-	DNI	-	DNI		
(5)	-	DNI	-	DNI		
Conclusion	PASS					

<sup>\*</sup> Dry-cleaning / Laundering procedure is according to Commercial Dry Cleaning / CAN/CGSB-4.2 No.58-2019, Procedure 5, Dry Procedure D1; Moderate mechanical action at  $50^{\circ}$ C, Synthetic detergent, Tumble dry normal.

#### **Burn Code Description:**

DNI = Did not ignite;





# SOR/2016-194-Textile Flammability Regulations-Non-bedding Textile

Test Method: CAN/CGSB-4.2 No.27.5-2023

Specimen No.	18-Lining				
Preliminary Tests	Fabric Surface	Smooth	Test Specime	Face Length	
	Result				
Items	As Reco	eived	After Dry-cleaning and Laundering*		Client's requirement
	Flame Spread (sec.)	Burn Code	Flame Spread (sec.)	Burn Code	·
(1)	-	IBE	-	IBE	
(2)	-	IBE	-	IBE	
(3)	-	IBE	-	IBE	
(4)	-	IBE	-	IBE	
(5)	-	IBE	-	IBE	.2.50
(6)	-	IBE	-	IBE	>3.5s
(7)	-	IBE	-	IBE	
(8)	-	IBE	-	IBE	
(9)	-	IBE	-	IBE	
(10)	-	IBE	-	IBE	
Conclusion			PASS		

<sup>\*</sup> Dry-cleaning / Laundering procedure is according to Commercial Dry Cleaning / CAN/CGSB-4.2 No.58-2019, Procedure 5, Dry Procedure D1; Moderate mechanical action at  $50^{\circ}$ C, Synthetic detergent, Tumble dry normal.

### **Burn Code Description:**





# SOR/2016-194-Textile Flammability Regulations-Non-bedding Textile

Test Method: CAN/CGSB-4.2 No.27.5-2023

Specimen No.	19-Lining				
Preliminary Tests	Fabric Surface	Smooth	Test Specime	Face Length	
	Result				
Items	As Reco	eived	After Dry-cleaning and Laundering*		Client's requirement
	Flame Spread (sec.)	Burn Code	Flame Spread (sec.)	Burn Code	
(1)	-	IBE	-	IBE	
(2)	-	IBE	-	IBE	
(3)	-	IBE	-	IBE	
(4)	-	IBE	-	IBE	
(5)	-	IBE	-	IBE	.2.50
(6)	-	IBE	-	IBE	>3.5s
(7)	-	IBE	-	IBE	
(8)	-	IBE	-	IBE	
(9)	-	IBE	-	IBE	
(10)	-	IBE	-	IBE	
Conclusion			PASS		

<sup>\*</sup> Dry-cleaning / Laundering procedure is according to Commercial Dry Cleaning / CAN/CGSB-4.2 No.58-2019, Procedure 5, Dry Procedure D1; Moderate mechanical action at  $50^{\circ}$ C, Synthetic detergent, Tumble dry normal.

### **Burn Code Description:**





# SOR/2016-194-Textile Flammability Regulations-Non-bedding Textile

Test Method: CAN/CGSB-4.2 No.27.5-2023

Specimen No.	18-Mesh				
Preliminary Tests	Fabric Surface	Smooth	Test Specime	Face Length	
	Result				
Items	As Rece	eived	After Dry-cleaning and Laundering*		Client's requirement
	Flame Spread (sec.)	Burn Code	Flame Spread (sec.)	Burn Code	·
(1)	-	IBE	-	IBE	
(2)	-	IBE	-	IBE	
(3)	-	IBE	-	IBE	
(4)	-	IBE	-	IBE	
(5)	-	IBE	-	IBE	.2.50
(6)	-	IBE	-	IBE	>3.5s
(7)	-	IBE	-	IBE	
(8)	-	IBE	-	IBE	
(9)	-	IBE	-	IBE	
(10)	-	IBE	-	IBE	
Conclusion			PASS		

<sup>\*</sup> Dry-cleaning / Laundering procedure is according to Commercial Dry Cleaning / CAN/CGSB-4.2 No.58-2019, Procedure 5, Dry Procedure D1; Moderate mechanical action at  $50^{\circ}$ C, Synthetic detergent, Tumble dry normal.

### **Burn Code Description:**





# SOR/2016-194-Textile Flammability Regulations-Non-bedding Textile

Test Method: CAN/CGSB-4.2 No.27.5-2023

Specimen No.	18-Mesh				
Preliminary Tests	Fabric Surface	Smooth	Test Specime	n Direction	Face Length
	Result				
Items	As Received		After Dry-cleaning and Laundering*		Client's requirement
	Flame Spread (sec.)	Burn Code	Flame Spread (sec.)	Burn Code	'
(1)	-	IBE	-	IBE	
(2)	-	IBE	-	IBE	->3.5s
(3)	-	IBE	-	IBE	
(4)	-	IBE	-	IBE	
(5)	-	IBE	-	IBE	
(6)	-	IBE	-	IBE	
(7)	-	IBE	-	IBE	
(8)	-	IBE	-	IBE	
(9)	-	IBE	-	IBE	
(10)	-	IBE	-	IBE	
Conclusion			PASS		

<sup>\*</sup> Dry-cleaning / Laundering procedure is according to Commercial Dry Cleaning / CAN/CGSB-4.2 No.58-2019, Procedure 5, Dry Procedure D1; Moderate mechanical action at  $50^{\circ}$ C, Synthetic detergent, Tumble dry normal.

# **Burn Code Description:**





#### **Fiber Content**

Test Method: AATCC TM20-2021

Specimen No.	18-Shell base		
Items	Client's requirement	Result	Conclusion
Polyester (%)	N/A	100	Information only
6		40.14	
Specimen No.		18-Woven lining	
Items	Client's requirement	Result	Conclusion
Polyester (%)	N/A	100	Information only
Specimen No.		18-Mesh lining	_
эресппен но.		10-iviesii iiiiiig	
Items	Client's requirement	Result	Conclusion
Polyester (%)	N/A	100	Information only
Specimen No.		19-Shell base	
Items	Client's requirement	Result	Conclusion
Polyester (%)	N/A	100	Information only
Specimen No.		10 Wayon lining	
эресппен но.	19-Woven lining		
Items	Client's requirement	Result	Conclusion
Polyester (%)	N/A	100	Information only
Specimen No.		19-Mesh lining	
Items	Client's requirement	Result	Conclusion
Polyester (%)	N/A	100	Information only





# 19 CFR 134.11-Country of Origin-Labeling Review

Test Parameters	Observation	Conclusion
Country of Origin	Present on product and is visible to the consumer at the point of sale.	PASS

# Marking of Imported Goods Order, (C.R.C., c.535), Country of Origin

Section	Requirement	Conclusion
2	Country of Origin Markings	PASS

# Charter of French Language, (R.S.Q., c.C-11), Province of Quebec Labeling

Clause	Test	Conclusion
c.C-11	French Labeling	PASS





# **Client's Requirement for Static Load Test**

Test Item	Test Method	Requirement	Conclusion
Static Load Test	<ol> <li>Visual check the normal function of the sample under test as received.</li> <li>Hanging the bag in a proper place.</li> <li>Place the test load on the bag with 50lb for 2 hours.</li> <li>Observe and record any failure, structural breakage, deformation or any other unusual change from the original state of sample.</li> </ol>	No failure, No structural breakage, No damage	PASS





# **Client-Performance Requirements-Capacity Test of Bags**

Test Item	Test Method	Conclusion
Capacity test	<ul> <li>1.Weigh 1 liter of standard plastic particles and record them as g.</li> <li>2.Fill the bag with plastic particles using standard methods, then take out the plastic particles and weigh the plastic particles and record them as G.</li> <li>3.Capacity=G/g</li> </ul>	Information Only: Please refer below for detail result



main pocket: 24.58L left pocket: 9.35 L right pocket: 8.07 L small side pocket: 1.82L Total: 43.82L





# **Client-Performance Requirements-Capacity Test of Bags**

Test Item	Test Method	Conclusion
Capacity test	<ul> <li>1.Weigh 1 liter of standard plastic particles and record them as g.</li> <li>2.Fill the bag with plastic particles using standard methods, then take out the plastic particles and weigh the plastic particles and record them as G.</li> <li>3.Capacity=G/g</li> </ul>	Information Only: Please refer below for detail result



main pocket: 27.82L left pocket: 9.95 L right pocket: 7.88 L small side pocket: 2.0L

Total: 47.65L





# Specimen description

Specimen #	Specimen description	Location
1	Black coating	Main zipper head (black style)
2	Silvery metal	Main zipper slider (black style)
3	Silvery metal	Main zipper slider joint (black style)
4	Black plastic	Main zipper teeth (black style)
5	Silvery metal	Lining zipper puller (black style)
6	Silvery metal	Lining zipper slider (black style)
7	Black soft plastic	Lining zipper teeth (black style)
8	Black synthetic leather	Main body (black style)
9	Black coating	Edge oil of handle buckle (black style)
10	Black plastic	Lobster clasp frame (black style)
11	Silvery metal	Lobster clasp push rod (black style)
12	Dull silvery metal	D ring (black style)
13	White foam	Main body filler (black style)
14	White non-woven textile	Top filler (black style)
15	Black soft plastic	Side elastic (black style)
16	Grey synthetic leather	Main body(grey style)
17	Black coated white label	Component label
18	Black bag	Finished product
19	Grey bag	Finished product
20	Black lining woven fabric	Raw material(black style)
21	Black lining woven fabric	Raw material(grey style)
22	Black shell synthetic leather	Raw material
23	Grey shell synthetic leather	Raw material
24	Black lining zipper	Raw material(black style)
25	Black lining zipper	Raw material(grey style)
26	Black main zipper	Raw material(black style)
27	Black main zipper	Raw material(grey style)





#### **Pictures**

# Sample photo:









End of the report

The test result(s) and conclusion(s) in this report relate only to the sample(s) as received and the method /regulation section(s) tested as described herein. If it is not further specified in the report, the decision rule for stating conformity is based on the QIMA decision rule. (<a href="https://www.qima.com/conditions-of-service#decisionRule">https://www.qima.com/conditions-of-service#decisionRule</a>). This test report may not be reproduced in whole or in part, without the written approval of QIMA (Hangzhou) Testing Co., Ltd.

