

18W-003826 Test Report # Date of Report Issue: August 22, 2019 Date of Sample Received: June 20, 2018 Pages: Page 1 of 40

CLIENT INFORMATION:

Company: Spector & Co.

Address:

SAMPLE INFORMATION:

Backpack Cooler 28 can capacity, snack compartment, water bottle pocket and Description:

bottle opener

Assortment: BLACK

Model/style No.: SPARTAN MUST HAVES BACKPACK COOLER 28 CAN CAPACITY

SKU No.: **BG110** Factory/Supplier: **USH045** Quantity Submitted: 2 pcs

Country of Distribution: Canada & USA

Country of Origin: China

Testing Period: 06/20/2018-06/28/2018,07/16/2018-07/25/2018,06/28/2019-07/04/2019

OVERALL RESULT:

PASS with information

Please refer to the following pages for test result summary and appropriate notes.

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Lyns Yvan

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Operation Manager

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Technical Manager



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TEST RESULTS SUMMARY:

At the request of the client, the following tests were conducted:

CONCLUSION	TEST(S) CONDUCTED
PASS	California Proposition 65, Total Lead in Substrate Materials
PASS	Canadian Consumer Products Containing Lead Regulations (SOR/2018-83), Total Lead Content
PASS	California Proposition 65, Total Cadmium in Substrate Materials
PASS	California Proposition 65, Phthalates (DBP, BBP, DEHP, DINP, DIDP, DnHP)
PASS	CPSC 16 CFR 1307 Prohibition of Children's Toys and Child Care Articles Containing Specified Phthalates (DBP, BBP, DEHP, DINP, DHEXP / DnHP, DCHP, DIBP, DPENP)
PASS	Client's Requirement, Phthalates content
PASS	19 CFR 134.11, Country of Origin
PASS	Uniform Packaging and Labeling Regulation
PASS	Marking of Imported Goods Order, (C.R.C., c.535), Country of Origin
PASS	Charter of French Language, (R.S.Q., c.C-11), Province of Quebec Labeling
PASS	Consumer Packaging and Labeling Act (R.S., 1985, c. C-38)
PASS	Color Fastness to Crocking
PASS	Color Fastness to Water
PASS	Color Fastness to Light
Refer to Detailed Results	Dimensions
Refer to Detailed Results	The capacity in liters for bag
Refer to Detailed Results	Article Weight
PASS	Defects
PASS	Workmanship



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TEST RESULTS SUMMARY:

At the request of the client, the following tests were conducted:

CONCLUSION	TEST(S) CONDUCTED
PASS	SOR/2016-194 and Method F01 Flammability of Textile Products
Refer to Detailed Results	Fabric Weight Per Unit Area
PASS	Tensile Strength
PASS	Tearing Strength
PASS	Bursting Strength
PASS	Seam Strength
Refer to Detailed Results	Abrasion Resistance
PASS	Pilling Resistance
PASS	Zipper Strength
PASS	Zipper Operability
PASS	Water Repellency-Spray Test
PASS	Water Resistance –Rain Test
Refer to Detailed Results	Fiber Content
Refer to Detailed Results	Quantitative Composition Analysis
Refer to Detailed Results	Time for keeping cold temperature
PASS	Client's Requirement for Static Load Test



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DETAILED RESULTS:

California Proposition 65, Total Lead in Substrate Materials

Test Method: CPSC-CH-E1001-08.3 (Metal), CPSC-CH-E1002-08.3 (Non-Metal)
Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	2	3	4+5+6	7	Limit
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Total Lead (Pb)	ND	ND	20	ND	ND	100
Conclusion	PASS	PASS	PASS	PASS	PASS	

Note:

mg/kg =Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit =15 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:

The specification is quoted from client's requirement.



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DETAILED RESULTS:

Canadian Consumer Products Containing Lead Regulations (SOR/2018-83), Total Lead Content

Test Method: ASTM F963-17 Clause 8.3.1

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	2	3	4+5+6	7	Limit
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Total Lead (Pb)	ND	ND	20	ND	ND	90
Conclusion	PASS	PASS	PASS	PASS	PASS	

Note:

mg/kg=Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 15 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.



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DETAILED RESULTS:

California Proposition 65, Total Cadmium in Substrate Materials

Test Method: ASTM F963-17 Clause 8.3.1

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1	2	3	4+5+6	7	Limit
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Total Cadmium (Cd)	ND	ND	ND	ND	ND	75
Conclusion	PASS	PASS	PASS	PASS	PASS	

Note:

mg/kg =Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit = 15 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:

The specification is quoted from client's requirement.



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DETAILED RESULTS:

California Proposition 65, Phthalates (DBP, BBP, DEHP, DINP, DIDP, DnHP)

Test Method: CPSC-CH-C1001-09.3

Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.		1	2	4+5+6		Limit
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND		1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND		1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND		1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND		1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	ND	ND		1000
Di-n-hexyl phthalate (DnHP)	84-75-3	ND	ND	ND		1000
Conclusion	1	PASS	PASS	PASS		

Note:

mg/kg (Milligrams per kilogram) = 0.0001 % m/m (Percent by mass)

LT = Less than

ND = Not detected (Reporting Limit = 150 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:

The specification is quoted from client's requirement.



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DETAILED RESULTS:

CPSC 16 CFR 1307 Prohibition of Children's Toys and Child Care Articles Containing Specified Phthalates (DBP, BBP, DEHP, DINP, DHEXP / DnHP, DCHP, DIBP, DPENP)

Test Method: CPSC-CH-C1001-09.3(Modified), In-House Method Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen N	0.	1	2	4+5+6		Limit
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND		1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND		1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND		1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND		1000
Di-n-hexyl phthalate (DHEXP / DnHP)	84-75-3	ND	ND	ND		1000
Dicyclohexyl phthalate (DCHP)	84-61-7	ND	ND	ND		1000
Diisobutyl phthalate (DIBP)	84-69-5	ND	ND	ND		1000
Di-n-pentyl phthalate (DPENP)	131-18-0	ND	ND	ND		1000
Conclusion	1	PASS	PASS	PASS		

Note:

mg/kg = Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit = 150 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.



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DETAILED RESULTS:

Client's Requirement, Phthalates content

Test Method: CPSC-CH-C1001-09.3

Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No).	1	2	4+5+6		Limit
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	(mg/kg)
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND		1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND		1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND		1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND		1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	ND	ND		1000
Di-n-hexyl phthalate (DHEXP / DnHP)	84-75-3	ND	ND	ND		1000
Di-n-octyl phthalate (DNOP)	117-84-0	ND	ND	ND		1000
Diethyl phthalate (DEP)	84-66-2	ND	ND	ND		1000
Diisobutyl phthalate (DIBP)	84-69-5	ND	ND	ND		1000
Dicyclohexyl phthalate (DCHP)	84-61-7	ND	ND	ND		1000
Di-n-pentyl phthalate (DPENP/DnPP)	131-18-0	ND	ND	ND		1000
Conclusion		PASS	PASS	PASS		

Note:

mg/kg (Milligrams per kilogram) = 0.0001 % m/m (Percent by mass)

LT = Less than

ND = Not detected (Reporting Limit = 150 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

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The specification is quoted from client's requirement.

DETAILED RESULTS:

19 CFR 134.11, Country of Origin

Specimen No.	8	
Test	Observation	Conclusion
Country of Origin	Present on label	PASS

Uniform Packaging and Labeling Regulation

Specimen No.	8	
Test	Observation	Conclusion
Declaration of Identity	The packaging contains the declaration of identity	PASS
Declaration of Responsibility	The packaging contains the declaration of responsibility	PASS



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DETAILED RESULTS:

Marking of Imported Goods Order, (C.R.C., c.535), Country of Origin

Specimen No.	8	
Section	Requirement	Conclusion
2	Present on label	PASS

Charter of French Language, (R.S.Q., c.C-11), Province of Quebec Labeling

Specimen No.	8	
Clause	Test	Conclusion
c.C-11	French Labeling	PASS

Consumer Packaging and Labeling Act (R.S., 1985, c. C-38)

Specimen No.	8	
Section	Requirement	Conclusion
10	Place of Manufacture	PASS

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DETAILED RESULTS:

Color Fastness to Crocking

Test Method: AATCC 8-2016

Specimen No.	8-Black shell	8- Grey pocket fabric	8-Grey lining	Client's
Items	Result (Grade)	Result (Grade)	Result (Grade)	requirement (Grade)
Dry staining	4.5	4.5	4.5	Min. 4.0
Wet staining	4.5	4.5	4.5	Min. 2.5
Conclusion	PASS	PASS	PASS	-

Specimen No.	8-White lining	8-Silver lining	8-Strap	Client's
Items	Result (Grade)	Result (Grade)	Result (Grade)	requirement (Grade)
Dry staining	4.5	4.5	4.0	Min. 4.0
Wet staining	4.5	4.5	4.5	Min. 2.5
Conclusion	PASS	PASS	PASS	-

Specimen No.	8-Grey back mesh	8-Black mesh	Client's
Items	Result	(Grade)	requirement (Grade)
Dry staining	4.5	4.5	Min. 4.0
Wet staining	4.5	4.5	Min. 2.5
Conclusion	PASS	PASS	-

Remark: Grey Scale rating is based on the 5-step scale of 1 to 5, where 1 is bad and 5 is good.



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DETAILED RESULTS:

Color Fastness to Water

Test Method: AATCC 107-2013

Specimen No.	8-Black shell	8-Grey pocket fabric	8-Grey lining	Client's requirement
Items	Result (Grade)	Result (Grade)	Result (Grade)	(Grade)
Change in shade	4.5	4.5	4.5	Min. 4.0
Staining on multi-fiber stripe				
-Acetate	3.5	4.5	4.5	Min. 3.5
-Cotton	4.5	4.5	4.5	Min. 3.5
-Nylon	4.0	4.5	4.5	Min. 3.5
-Polyester	4.0	4.5	4.5	Min. 3.5
-Acrylic	4.5	4.5	4.5	Min. 3.5
-Wool	4.5	4.5	4.5	Min. 3.5
Conclusion	PASS	PASS	PASS	-

Specimen No.	8-White lining	8-Silver lining	8-Strap	Client's
Items	Result (Grade)	Result (Grade)	Result (Grade)	requirement (Grade)
Change in shade	4.5	4.5	4.5	Min. 4.0
Staining on multi-fiber stripe				
-Acetate	4.5	4.5	4.5	Min. 3.5
-Cotton	4.5	4.5	4.5	Min. 3.5
-Nylon	4.5	4.5	4.5	Min. 3.5
-Polyester	4.5	4.5	4.5	Min. 3.5
-Acrylic	4.5	4.5	4.5	Min. 3.5
-Wool	4.5	4.5	4.5	Min. 3.5
Conclusion	PASS	PASS	PASS	-

Remark. Grey scale rating is based on the 5-step of 1 to 5, where 1 is bad and 5 is good.

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DETAILED RESULTS:

Color Fastness to Water

Test Method: AATCC 107-2013

Specimen No.	8-Grey back mesh Result (Grade)	8-Black mesh Result (Grade)	Client's requirement (Grade)
Change in shade	4.5	4.5	Min. 4.0
Staining on multi-fiber stripe			
-Acetate	4.5	4.0	Min. 3.5
-Cotton	4.5	4.0	Min. 3.5
-Nylon	4.5	4.0	Min. 3.5
-Polyester	4.5	4.0	Min. 3.5
-Acrylic	4.5	4.0	Min. 3.5
-Wool	4.5	4.0	Min. 3.5
Conclusion	PASS	PASS	-

Remark: Grey scale rating is based on the 5-step of 1 to 5, where 1 is bad and 5 is good.

Color Fastness to Light

Test Method: AATCC 16.3-2014; Option 3; Xenon Arc Lamp.

Specimen No.	8-Black shell	Client's
Items	Result (Grade)	requirement (Grade)
After 20 AFU Change in shade	4.5	Min. 4.0
Conclusion	PASS	-

ale rating is based on the 5-step of 1 to 5, where 1 is bad and 5 is good.



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DETAILED RESULTS:

Dimensions

Test Method: IHTM, Standard Measure;

Specimen No.	8	
Items	Result (inch)	Client's requirement
Length	10	
Width	7 ¹/ ₈	N/A
Height	19	
Conclusion	Information only	-

The capacity in liters for bag

Test Method: IHTM, Standard Measure;

Specimen No.	8	
Items	Result (liter)	Client's requirement
Capacity	20.8	N/A
Conclusion	Information only	-



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DETAILED RESULTS:

Article Weight

Test Method: IHTM 010

Specimen No.	8	Client's
Items	Result	requirement
(g/piece)	549	N/A
Conclusion	Information only	-

Defects

Test Method: ASTM D3990 - 12(2016); Visual Examination

Specimen No.	8	Requirement
Item	Result	
Observation	No major defect	Visual examination to verify noticeable defects (such as missing components, obvious knitting /weaving defects, improper functioning component).
Conclusion	PASS	



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DETAILED RESULTS:

Workmanship

Test Method: IHTM; Visual Examination

Specimen No.	8	Dogwiromont
Item	Result	Requirement
Observation	No major poor workmanship	Visual examination to verify noticeable poor Workmanship (such as: Poor sewing: Broken seam Missing stitches or Skipped / Uneven /wave stitches or stitched holes on visible area. Insecure back stitches / Uneven stitch tension / Needle chewing Misaligned seam. Poor riveting metal eyelet or other metal parts Dirty / Glue/ Scratch / Wrinkle / Pen Mark / Oil Stain / Water Stain The inside hiding thread expose. Poor electro-plating or spraying on handle metal plate Obvious Scratched mark on extendable handle or metal plate Fabric , webbing band or strap getting discoloration
Conclusion	PASS	-



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DETAILED RESULTS:

SOR/2016-194 and Method F01 Flammability of Textile Products

Test Method: CAN/CGSB-4.2 No.27.5-2008

Specimen No.	8-Black shell				
Preliminary Tests	<u>Fabric</u> <u>Surface</u>	Smooth	Test Specime	n Direction	Face Length
		Re	esult		
Items	As Reco	eived	After Dry-cleaning and Laundering*		Client's requirement
	Flame Spread (sec.)	Burn Code	Flame Spread (sec.)	Burn Code	
(1)	-	IBE	-	IBE	
(2)	-	IBE	-	IBE	
(3)	-	IBE	-	IBE	
(4)	-	IBE	-	IBE	
(5)	-	IBE	-	IBE	>3.5s
(6)	-	IBE	-	IBE	>3.35
(7)	-	IBE	-	IBE	
(8)	-	IBE	-	IBE	
(9)	-	IBE	-	IBE	
(10)	-	IBE	-	IBE	
Conclusion			PASS		

^{*} Dry-cleaning / Laundering procedure is according to CAN/CGSB-4.2 No.30.3-94 & CAN/CGSB-4.2 No.58-2004; Machine wash at 50° C and tumble dry on the normal setting.

Burn Code Description:

= Ignited but extinguished;

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DETAILED RESULTS:

SOR/2016-194 and Method F01 Flammability of Textile Products

Test Method: CAN/CGSB-4.2 No.27.5-2008

Specimen No.	8-Grey pocket fabric				
Preliminary Tests	<u>Fabric</u> <u>Surface</u>	Smooth	Test Specime	n Direction	Face Length
		Re	esult		
Items	As Reco	eived	After Dry-cleaning and Laundering*		Client's requirement
	Flame Spread (sec.)	<u>Burn Code</u>	Flame Spread (sec.)	<u>Burn Code</u>	
(1)	-	DNI	-	DNI	
(2)	-	DNI	-	DNI	
(3)	-	DNI	-	DNI	
(4)	-	DNI	-	DNI	
(5)	-	DNI	-	DNI	>3.5s
(6)	-	DNI	-	DNI	>3.55
(7)	-	DNI	-	DNI	
(8)	-	DNI	-	DNI	
(9)	-	DNI	-	DNI	
(10)	-	DNI	-	DNI	
Conclusion			PASS		

^{*} Dry-cleaning / Laundering procedure is according to CAN/CGSB-4.2 No.30.3-94 & CAN/CGSB-4.2 No.58-2004; Machine wash at 50° C and tumble dry on the normal setting.



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DNI

= Did not ignite;

DETAILED RESULTS:

SOR/2016-194 and Method F01 Flammability of Textile Products

Test Method: CAN/CGSB-4.2 No.27.5-2008

Specimen No.	8- Back mesh				
Preliminary Tests	<u>Fabric</u> <u>Surface</u>	Smooth	Test Specime	n Direction	Face Length
		Re	esult		
Items	As Rec	eived	After Dry-cleaning and Laundering*		Client's requirement
	Flame Spread (sec.)	Burn Code	Flame Spread (sec.)	Burn Code	
(1)	-	IBE	-	IBE	
(2)	-	IBE	-	IBE	
(3)	-	IBE	-	IBE	
(4)	-	IBE	-	IBE	
(5)	-	IBE	-	IBE	>3.5s
(6)	-	IBE	-	IBE	>3.55
(7)	-	IBE	-	IBE	
(8)	-	IBE	-	IBE	
(9)	-	IBE	-	IBE	
(10)	-	IBE	-	IBE	
Conclusion	_		PASS		

^{*} Dry-cleaning / Laundering procedure is according to CAN/CGSB-4.2 No.30.3-94 & CAN/CGSB-4.2 No.58-2004; Machine wash at 50° C and tumble dry on the normal setting.

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Burn Code Description:

IBE = Ignited but extinguished;

DETAILED RESULTS:

SOR/2016-194 and Method F01 Flammability of Textile Products

Test Method: CAN/CGSB-4.2 No.27.5-2008

Specimen No.	8-Grey lining				
Preliminary Tests	<u>Fabric</u> <u>Surface</u>	Smooth	Test Specime	n Direction	Face Length
		Re	esult		
Items	As Received		After Dry-cleaning and Laundering*		Client's requirement
	Flame Spread (sec.)	Burn Code	Flame Spread (sec.)	Burn Code	
(1)	9.8	ВВ	9.3	ВВ	
(2)	9.8	ВВ	10.1	BB	>3.5s
(3)	10.3	ВВ	8.7	BB	
(4)	8.7	ВВ	9.2	BB	
(5)	9.2	ВВ	9.5	BB	
(Avg.)	9.6	ВВ	9.4	BB	
Conclusion			PASS		

^{*} Dry-cleaning / Laundering procedure is according to CAN/CGSB-4.2 No.30.3-94 & CAN/CGSB-4.2 No.58-2004; Machine wash at 50° C and tumble dry on the normal setting.

Burn Code Description:

BB = Base burns;

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DETAILED RESULTS:

SOR/2016-194 and Method F01 Flammability of Textile Products

Test Method: CAN/CGSB-4.2 No.27.5-2008

Specimen No.	8-black mesh fabric				
Preliminary Tests	<u>Fabric</u> <u>Surface</u>	Smooth	Test Specime	n Direction	Face Length
		Re	esult		
Items	As Reco	eived	After Dry-cleaning and Laundering*		Client's requirement
	Flame Spread (sec.)	Burn Code	Flame Spread (sec.)	Burn Code	
(1)	-	IBE	-	IBE	
(2)	-	IBE	-	IBE	
(3)	-	IBE	-	IBE	
(4)	-	IBE	-	IBE	
(5)	-	IBE	-	IBE	>3.5s
(6)	-	IBE	-	IBE	>3.35
(7)	-	IBE	-	IBE	
(8)	-	IBE	-	IBE	
(9)	-	IBE	-	IBE	
(10)	-	IBE	-	IBE	
Conclusion			PASS		

^{*} Dry-cleaning / Laundering procedure is according to CAN/CGSB-4.2 No.30.3-94 & CAN/CGSB-4.2 No.58-2004; Machine wash at 50° C and tumble dry on the normal setting.

Burn Code Description:

= Did not ignite;

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DETAILED RESULTS:

Fabric Weight Per Unit Area

Test Method: ASTM D3776/D3776M-09a(R2013),Option C;

Specimen No.	8-Shell black body	8- Silver Lining	Client's
Items	Result	Result	requirement
(g/m²)	216	167	N/A
(oz/yd²)	6.37	4.93	N/A
Conclusion	Information only	Information only	-

Specimen No.	8-Back mesh	Client's
Items	Result	requirement
(g/m²)	259	N/A
(oz/yd²)	7.64	N/A
Conclusion	Information only	-



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DETAILED RESULTS:

Tensile Strength

Test Method: ASTM D5034-09(Reapproved 2013); Instron CRE - 1" Grab

Specimen No.	8-Shell black body	Client's
Items	Result (lbf)	requirement (Ibf)
Warp	369.7	Min. 25
Weft	197.0	Min. 25
Conclusion	PASS	-

Tearing Strength

Test Method: ASTM D1424-09(R2013) Elmendorf

Specimen No.	8-Shell black body	Client's
Items	Result (lbf)	requirement (lbf)
Warp yarns torn	>14.1	Min. 1.5
Weft yarns torn	>14.1	Min. 1.5
Conclusion	PASS	-

Note:

(1) Warp test - test in which the warp yarns are torn. Weft test - test in which the weft yarns are torn.

(2) The maximum capacity of the tester is 14.1lbf

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DETAILED RESULTS:

Bursting Strength

Test Method: ASTM D3786/D3786M-13; Mullen Bursting Tester

Specimen No.	8-Back Mesh	Client's
Items	Result (P.S.I.)	requirement (P.S.I.)
Bursting Strength	>200*	Min. 40
Conclusion	PASS	-

Remark: * =Exceeds the limitation of the tester due to the nature of the fabric.

Seam Strength

Test Method: with reference to ASTM D 1683/D1683M-11a; Instron CRE

Specimen No.	8	Client's
Items	Result (lbf)	requirement (lbf)
Bottom seam-width left	42.4(Y.P.O.)	Min. 25
Bottom seam-width right	105.1(S.T.B.)	Min. 25
Bottom seam-length front	70.5(Y.P.O.)	Min. 25
Bottom seam- length back	91.7(S.T.B.)	Min. 25
Side-left	94.2(S.T.B.)	Min. 25
Conclusion	PASS	-

Remarks: S.T.B. = Sewing Thread Breaks.

F.T.S. = Fabric Tear at Seam

Y.R.O. = Yarn Pull Out.

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DETAILED RESULTS:

Abrasion Resistance

Test Method: ASTM D4966-12^{ε1}, Option 1; Martindale Wear & Abrasion Tester; 12kPa Pressure

Specimen No.	8-Shell black body	
Items	Result (rubs)	requirement (rubs)
End point	>10000	10000
Conclusion	PASS	-

Specimen No.	9*	Client's
Items	Result (rubs)	requirement (rubs)
End point	8000	N/A
Conclusion	Information only	-

Remark: *: just mention that the test was done on 8000 rubs



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DETAILED RESULTS:

Pilling Resistance

Test Method: ASTM D3512/D3512M-16; After 30 min. tumbling in Random tumble Pilling Tester

Specimen No.	8-Shell black body	8-Back mesh	Client's requirement
Items	Result	Result	Chefft's requirement
As received Rating	4.5	4.5	Min. 3.5
Conclusion	PASS	PASS	-

Remarks: Pilling Rating

5 No pilling

4 Slight pilling

3 Moderate pilling

2 Severe pilling

1 Very severe pilling



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DETAILED RESULTS:

Zipper Strength

Test Method: ASTM D2061-07(R2013); type: LM

1656 141661104: 7151141 152001 07(1			
Specimen No.	8-Bigger nylon zipper		
Items	Result	Client's requirement	
Chain Crosswise Strength Test (lbf)	217.9(Tape break)	Min. 175	
Resistance to Pull-Off Slider Pull (lbf)	128.2(Puller Pull Out)	Min.35	
Resistance to Twist of Pull and Slider Test Clockwise (lb. inch) Counter-Clockwise (lb. inch)	>6.0 >6.0	Min.4	
Conclusion	PASS		

Zipper Operability

Test Method: ASTM D2062-03(R2014)

Specimen No.	8-Bigger nylon zipper		
Items	Result Client requiren		
Chain opening (lbf)	1.3	Max. 2	
Chain closing (lbf)	1.6	Max. 2	
Conclusion	PASS		

Remark: It is noted that a specific sampling plan is laid down per ASTM D2061-07(R2013) & ASTM D2062-03(R2014). The above results for Zipper Strength & Zipper Operability are drawn on the 6 of tested specimens, based on the request from the applicant.



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DETAILED RESULTS:

Zipper Strength

Test Method: ASTM D2061-07(R2013); type: LM

Test Method. ASTM B2001 07(N2013), type. Livi			
Specimen No.	8-Longer nylon zipper		
Items	Result Clier require		
Chain Crosswise Strength Test (lbf)	204.5(elements pull-off)	Min. 175	
Resistance to Pull-Off Slider Pull (lbf)	75.2(Puller Pull Out)	Min.35	
Resistance to Twist of Pull and Slider Test Clockwise (lb. inch) Counter-Clockwise (lb. inch)	5.2 5.1	Min.4	
Conclusion	PASS		

Zipper Operability

Test Method: ASTM D2062-03(R2014)

	- '		
Specimen No.	8-Longer nylon zipper		
Items	Result Client requiren		
Chain opening (lbf)	0.8	Max. 2	
Chain closing (lbf)	0.9	Max. 2	
Conclusion	PASS		

Remark: It is noted that a specific sampling plan is laid down per ASTM D2061-07(R2013) & ASTM D2062-03(R2014). The above results for Zipper Strength & Zipper Operability are drawn on the 6 of tested specimens, based on the request from the applicant.



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DETAILED RESULTS:

Water Repellency-Spray Test

Test Method: AATCC 22-2014; Spray Test – Tested under controlled condition, water temperature: 27±1°C

Specimen No.	8-			
Items	Result			Client's requirement
items	Specimen 1#	Specimen 2#	Specimen 3#	·
As received Rating	95	95	95	Min. 90
Conclusion	PASS			-

Remarks: Spray Rating

100 No sticking or wetting of specimen face

90 Slight random sticking or wetting of specimen face

80 Wetting of specimen face at spray points

70 Partial wetting of the specimen face beyond the spray points

50 Complete wetting of the entire specimen face beyond the spray points

O Complete wetting of the entire face of the specimen

Water Resistance - Rain Test

Test Method: AATCC 35-2013; Rain Test-2ft head Pressure; 2-min impact

Specimen No.		8-Shell black body fabric						
lkowe	Result				Result			Client's requirement
Items	Specimen 1#	Specimen 2#	Specimen 3#	Average				
As received Weight of blotter gained (g)	0.0	0.0	0.0	0.0	Max 1.0g			
Conclusion esting		PASS						

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DETAILED RESULTS:

Fiber Content

Test Method: AATCC 20-2013

Specimen No.	8-Shell fabric			
Items	Client's requirement Result Conclusion			
Polyester (%)	N/A	100	Information only	



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DETAILED RESULTS:

Quantitative Composition Analysis

Test Method: JY/T 001-1996/ ASTM E1131-08(2014)/ EPA 8270D: 2014

Test Instrument:

Instrument name	Model	Manufacturer	Internal number	The period of validity of calibration
Fourier transform infrared spectrometer	FTIR Nicolet iS10	Thermo Scientific	EC-151	2019.04.19
Inductively coupled plasma optical emission spectrometer	ICP 720-OES	Agilent	EC-002	2019.04.18
Thermogravimetric analyzer	TG 209 F3	NETZSCH	EC-180	2019.01.04
Gas chromatography and mass spectrometry	GCMS7890B-5977A	Agilent	EC-152	2019.08.01
Energy dispersive X-ray fluorescence spectrometer	EDX 1800B	Skyray	EC-103	2018.12.05

Test result:

Specimen No.	8-silver Lining				
Category	Substance CAS No. Content (%) Conclusion				
Polymer	Ethylene-vinyl acetate copolymer	24937-78-8	98.48	Information	
Filler	Titanium oxide	1317-80-2	1.52	only	

Remark: The test was carried out by external laboratory assessed as competent



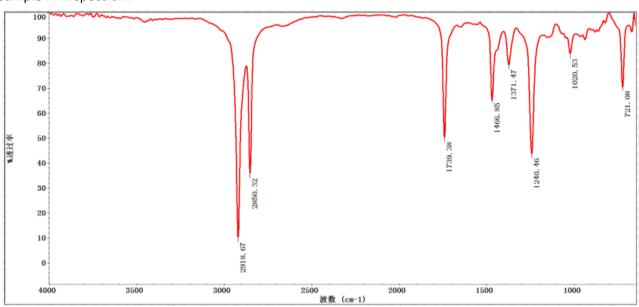
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DETAILED RESULTS:

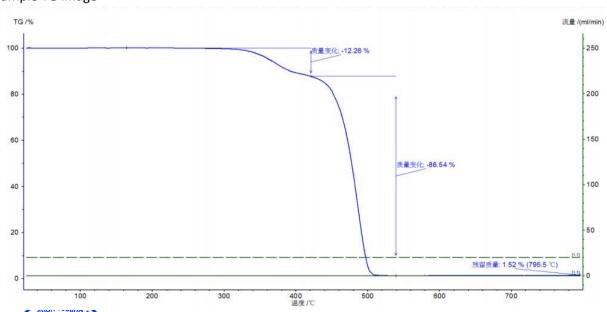
Quantitative Composition Analysis

Test result:

Sample FTIR spectrum



Sample TG image



Remark: The test was carried out by external laboratory assessed as competent

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DETAILED RESULTS:

Time for keeping cold temperature

Test	Observation	Conclusion
Cold Retention Test		Information
Determine the time required temperature change from zero degrees Celsius to room temperature. Fill half of capacity of cooler bag with ice cube and water, close to Zero temperature. Insert the thermocouple into the mid of water, close the bag and record the time from zero temperature to room temperature	26hrs34mins	only



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DETAILED RESULTS:

Client's Requirement for Static Load Test

Test Item	Test Method	Requirement	Conclusion
Static Load test	Place the test load on the bag with 50lb for 2 hours.	No damage	PASS



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SPECIMEN DESCRIPTION:

Specimen No.	Specimen Description	Location
1	White foam	Filler of shoulder pad
2	Grey plastic	Inner
3	Light silver metal	Zipper head of main zipper
4	Grey plastic	Zipper teeth of main zipper
5	Black plastic	Zipper teeth of inner zipper
6	Grey plastic	Plastic buckle of strap
7	Light silver metal	Zipper head of inner zipper
8	Backpack Cooler 28 can capacity, snack compartment, water bottle pocket and bottle opener	Finished product
9	Black mesh	Raw material



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SAMPLE PHOTO:







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SAMPLE PHOTO:







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SAMPLE PHOTO:



-End Report-